

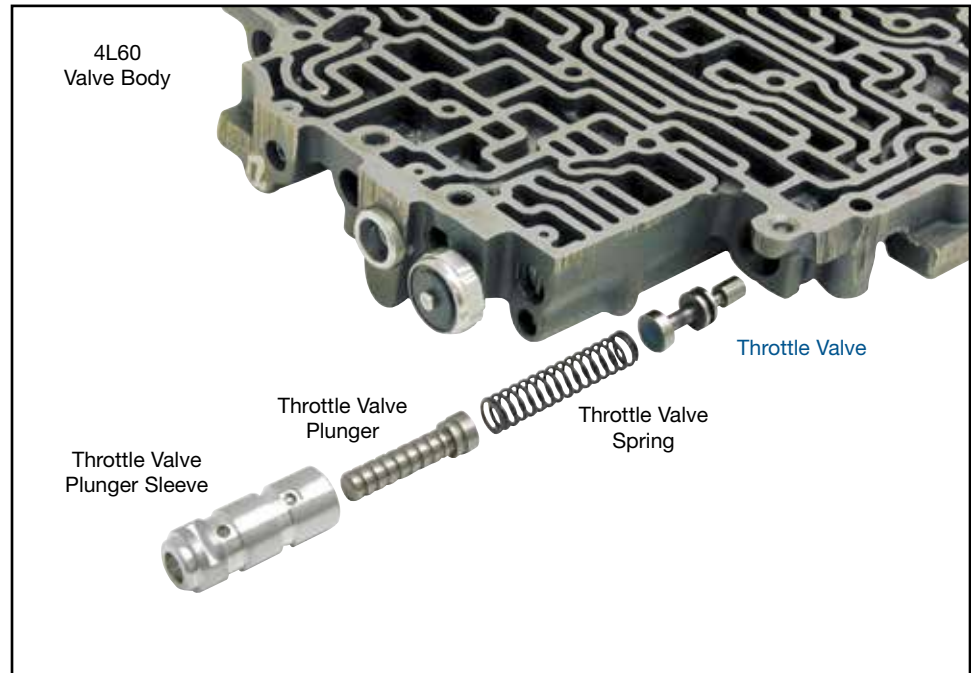
Throttle Valve

Part No.

77968-02

NOTE: Fits both aluminum sleeved and non-sleeved units.

GM 4L60



1. Disassembly

- Remove the two spring pins from the valve body and set aside for reuse.
- Remove OE throttle valve plunger sleeve, plunger and spring, setting aside for reuse.
- Remove and discard OE throttle valve.

2. Installation & Assembly

- Install Sonnax throttle valve.
- Reinstall OE throttle valve spring, throttle valve plunger sleeve and valve.
- Reinstall the two OE spring pins to the valve body.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

