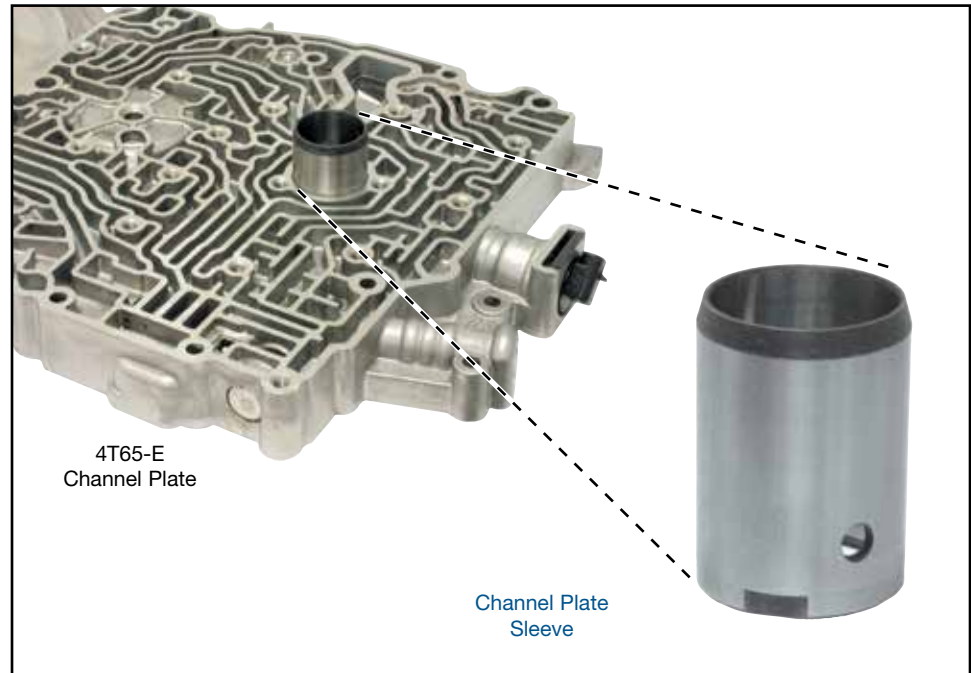


Channel Plate Sleeve

Part No.
84596-01K

GM 4T65-E



NOTE: The channel plate sleeve is stepped and should only be pressed from one direction.

1. Disassembly

- Place the channel plate on an arbor press so that the side that bolts to the valve body is facing down.
- Remove worn channel plate sleeve using a properly sized arbor.



NOTE: There is a flat on the channel plate that mates to the flat on channel plate sleeve; use caution not to distort or remove this flat while pressing out the OE sleeve.

- Clean the bore to remove any aluminum chips or burrs.

2. Installation & Assembly

- Align the flat on the Sonnax sleeve with the flat in the channel plate.
- Press Sonnax sleeve into the channel plate. There is a step on the channel plate sleeve located along the flat, this will act as a stop, ensuring proper depth.