Channel Plate Sleeve

Part No. 84596-01K

NOTE: The channel plate sleeve is stepped and should only be pressed from one direction.

1. Disassembly
   a. Place the channel plate on an arbor press so that the side that bolts to the valve body is facing down.
   b. Remove worn channel plate sleeve using a properly sized arbor.

   NOTE: There is a flat on the channel plate that mates to the flat on channel plate sleeve; use caution not to distort or remove this flat while pressing out the OE sleeve.

   c. Clean the bore to remove any aluminum chips or burrs.

2. Installation & Assembly
   a. Align the flat on the Sonnax sleeve with the flat in the channel plate.
   b. Press Sonnax sleeve into the channel plate. There is a step on the channel plate sleeve located along the flat, this will act as a stop, ensuring proper depth.