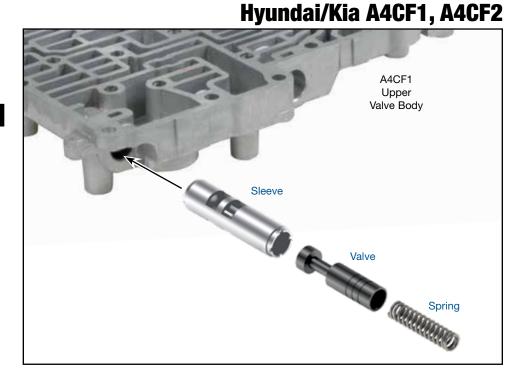


TCC Regulator Valve Kit

Part No.

84741-07K

- Sleeve
- Valve
- Spring



1. Disassembly

- a. Remove OE bore lineup and discard TCC regulator valve and spring.
- b. Keep OE retaining clip and end plug for reuse.

2. Installation

- a. Install Sonnax sleeve and valve into the bore with the 4-grooved and undercut end of the sleeve and valve spring pocket facing outboard.
- b. Rotate the sleeve so that the circuit ports are facing upward, toward the separator plate.
- c. Install the Sonnax spring
- d. Reinstall the OE end plug and retaining pin.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

