

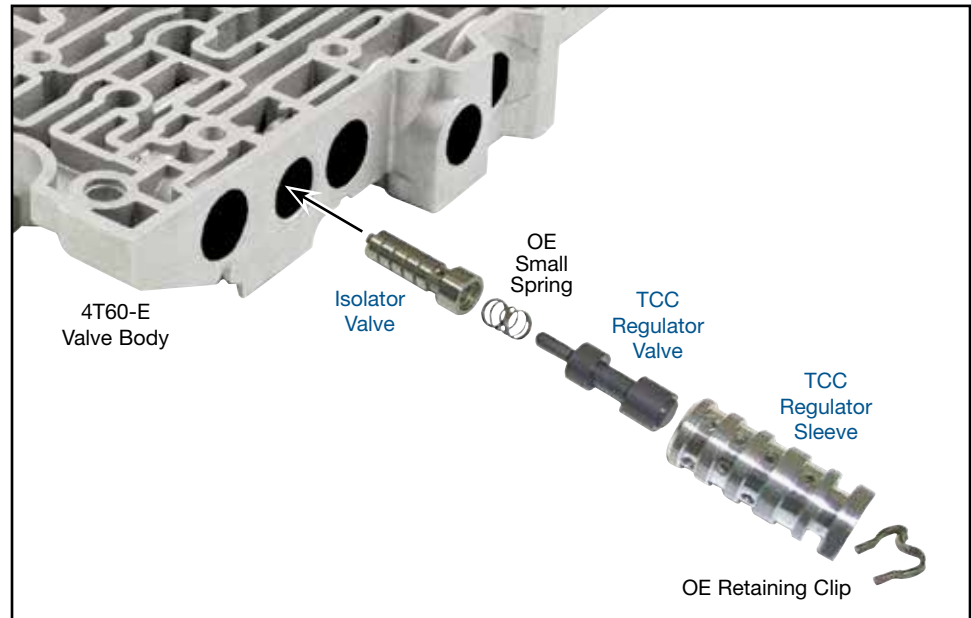
TCC Reglator & Isolator Valve Kit

Part No.
84754-01K

- Isolator Valve
- TCC Regulator Valve
- TCC Regulator Sleeve

NOTE: Fits '93-later.

GM 4T60-E



1. Disassembly

- Remove OE TCC regulator valve lineup.
- Discard OE isolator valve, TCC regulator valve and sleeve as well as large spring.
- Keep OE small short compression spring and retaining clip for reuse.

NOTE: Some vehicles may not have this spring. Spring installation is not a requirement.

2. Installation & Assembly

- Install Sonnax isolator valve.
- Reinstall OE small short spring.
- Install Sonnax TCC regulator valve followed by Sonnax TCC regulator sleeve.
- Secure lineup with OE retaining clip.
- For slightly firmer TCC Apply (*which is recommended*), drill PWM orifice feed hole in the separator plate to .048-.050" (**Figure 1**).

NOTE: The large diameter of Sonnax isolator valve will ride in a previously unused portion of the bore. There is frequently an aluminum edge over which the Sonnax valve must be pushed to clean it up. A light tap on the isolator valve usually frees the valve.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

