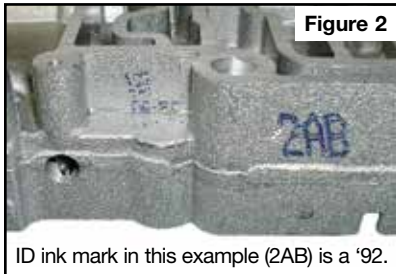
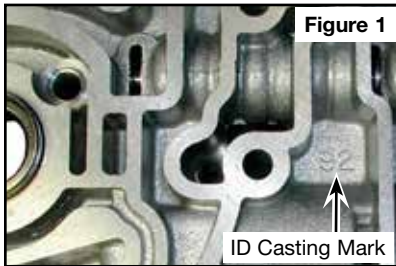
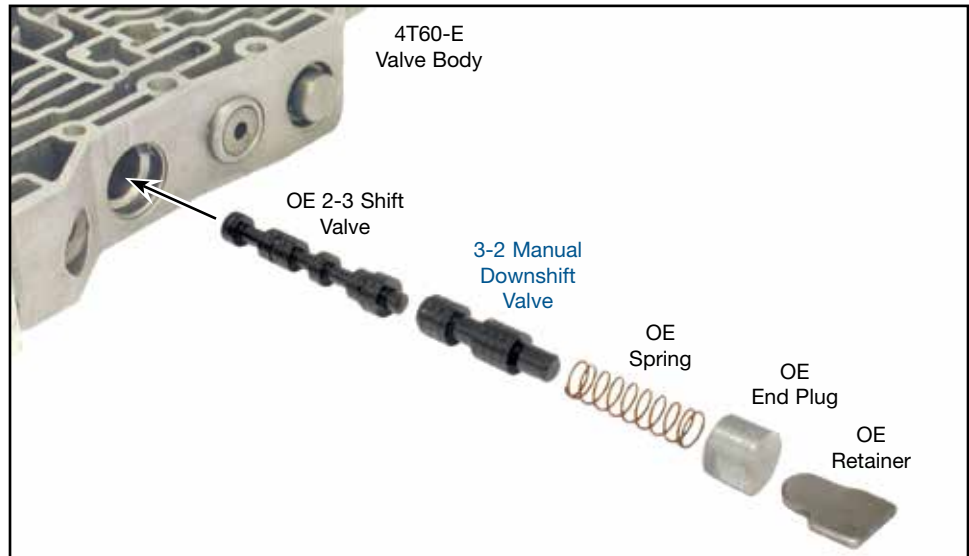


GM 4T60-E, 4T65-E

3-2 Manual Downshift Valve

Part No.
84754-37K

NOTE: Fits '94-later units only. Not for use in 4T65-E Geartronic® or Tapshift® units.



1. Disassembly

- Remove OE 3-2 manual downshift valve bore lineup and discard 3-2 manual downshift valve.
- Retain OE 2-3 shift valve, spring, end plug and retainer for reuse.

NOTE: If OE 2-3 shift valve shows signs of wear, replace with Sonnax 84754-36K.

2. Installation & Assembly

- Identify valve body as a '94-later (Figures 1, 2 & 3) as Sonnax valve will not fit earlier models.
- Reinstall OE or Sonnax 2-3 shift valve as shown (main photo).
- Install Sonnax 3-2 manual downshift valve.
- Reinstall OE spring, end plug and retainer.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg (Figure 4).

