

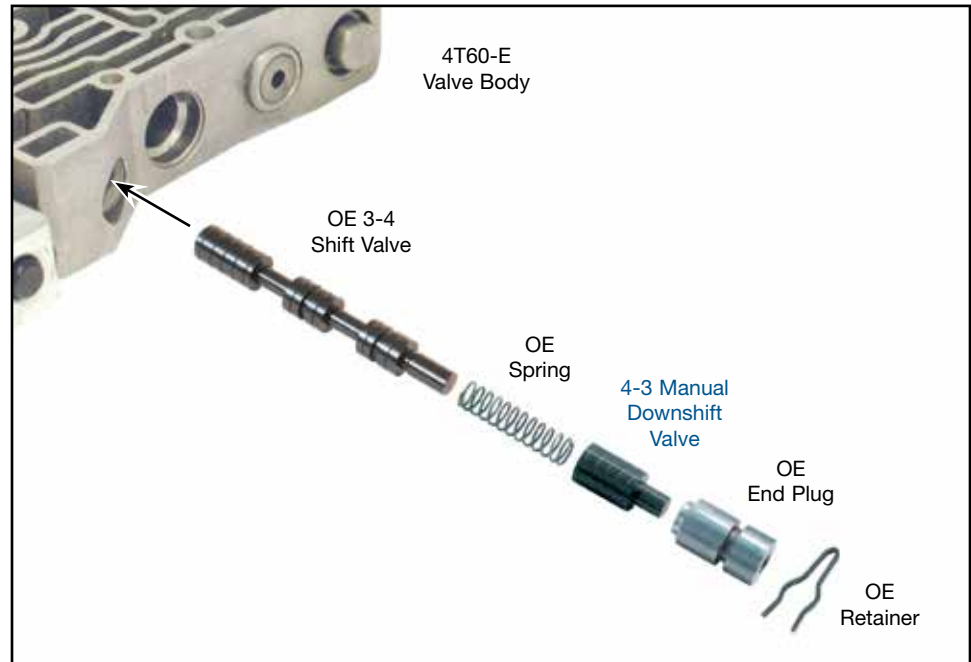
4-3 Manual Downshift Valve

Part No.

84754-39K

NOTE: In 4T60-E units, fits '91-later units only.

GM 4T60-E, 4T65-E



1. Disassembly

- Remove OE 4-3 manual downshift valve bore lineup and discard 4-3 manual downshift valve.
- Retain OE 3-4 shift valve, spring, end plug and retainer for reuse.

2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Reinstall OE 3-4 shift valve and spring.
- Install Sonnax 4-3 manual downshift valve as shown (**main photo**).
- Reinstall OE end plug and retainer.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

