

Oversized 1-2 & Reverse Servo Boost Valve Kit



Part No.
84754-40K

- Valve
- Spring Long
- Spring Short
- Coiled Spring Pin

NOTE: Fits either of 2 locations.

Tool Kits

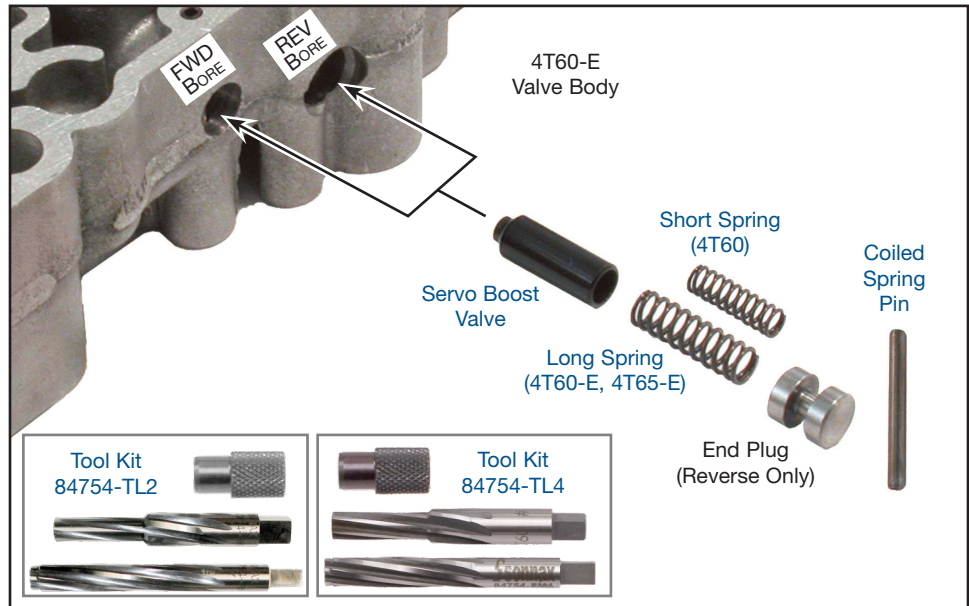
Part No. For 4T60-E & 4T65-E
84754-TL2

- Reamers (2)
- Drill Jig

Part No. For 4T60
84754-TL4

- Reamers (2)
- Drill Jig

NOTE: Sonnax tool kits are designed to service a specific bore. More reaming information and instructions can be found online at www.sonnax.com.



1. Disassembly

- Remove OE valve lineup from bore being serviced.
- Retain OE end plug from the 4T60-E Reverse lineup, discard all other parts.

2. Bore Reaming

Ream Forward or Reverse bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **84754-TL4** (4T60) or **84754-TL2** (4T60-E, 4T65-E) are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Lubricate and install Sonnax valve.
- Install Sonnax selective spring(s) as follows:
 - Install Sonnax long spring on 4T60-E and 4T65-E applications.
 - Install Sonnax short spring on 4T60 applications.
- Reinstall OE end plug in 4T60-E Reverse bore only.
- Reinstall OE coiled spring pin to secure lineup.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

