

2-3 Accumulator Valve Kit

Part No.

84754-53K

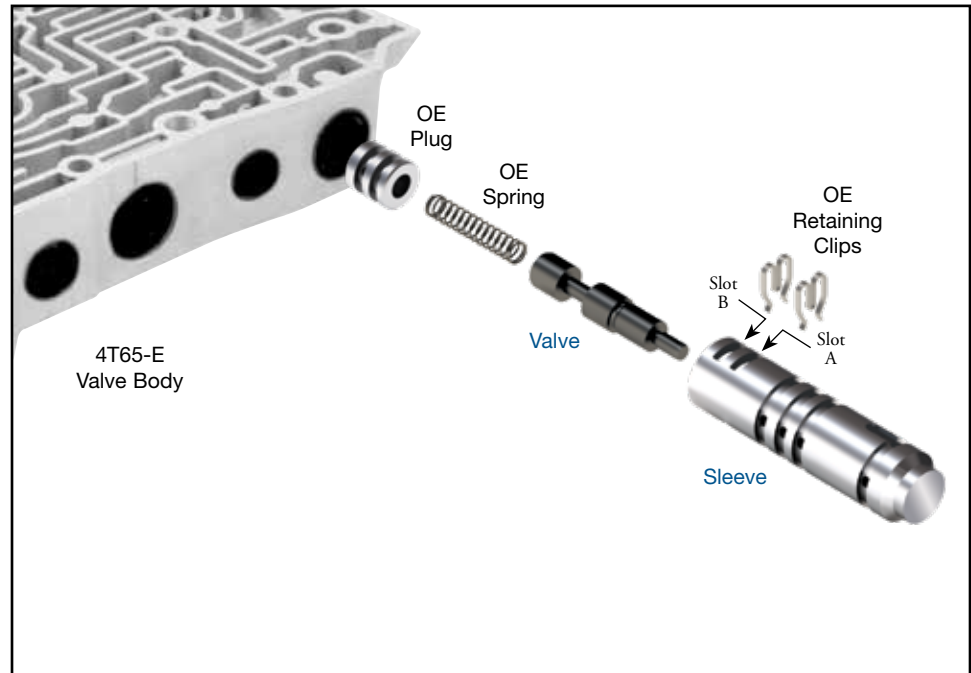
- Valve
- Sleeve

NOTE: Fits GM units only.



WARNING: Not for use in Volvo applications.

GM 4T65-E



1. Disassembly

- Remove OE sleeve, valve, spring assembly and disassemble.
- Discard OE sleeve and valve.
- Retain OE plug, spring and two retaining clips for reuse.

2. Installation & Assembly

- Ensure replacement valve is installed into sleeve with small stem inboard.
- Place OE spring into OE plug recessed bore.
- Install plug/spring assembly into sleeve/valve assembly, spring end first.
- Secure valve train in sleeve by reinstalling OE retainer into slot "A".
- Insert sleeve assembly into bore and secure with retainer in slot "B".

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

