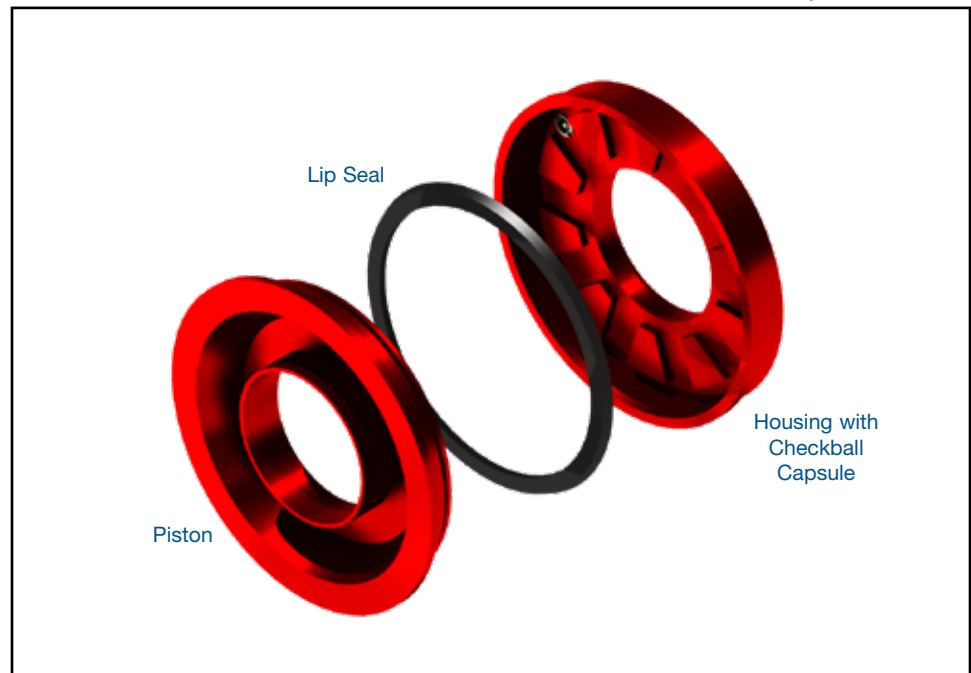


3rd Clutch Piston Kit

Part No.
84965-01K

- Piston
- Lip Seal
- Housing with Checkball Capsule

GM 4T65-E, 4T60-E



NOTE: Installation of Sonnax 3rd clutch piston kit **84965-01K** will produce positive shifts with heavy duty shift character. If making other calibration changes to accumulators and/or feed orifices, make these changes for the 1-2 and 3-4 only and leave all 2-3 calibrations stock to avoid excessively harsh 2-3 shifts.

1. Remove OE piston and housing.
2. Install Sonnax lip seal to the Sonnax piston (**Figure 1**).
3. Reassemble using standard build procedures.

