

Input Clutch Hub Bushing

Part No.
92003-01K

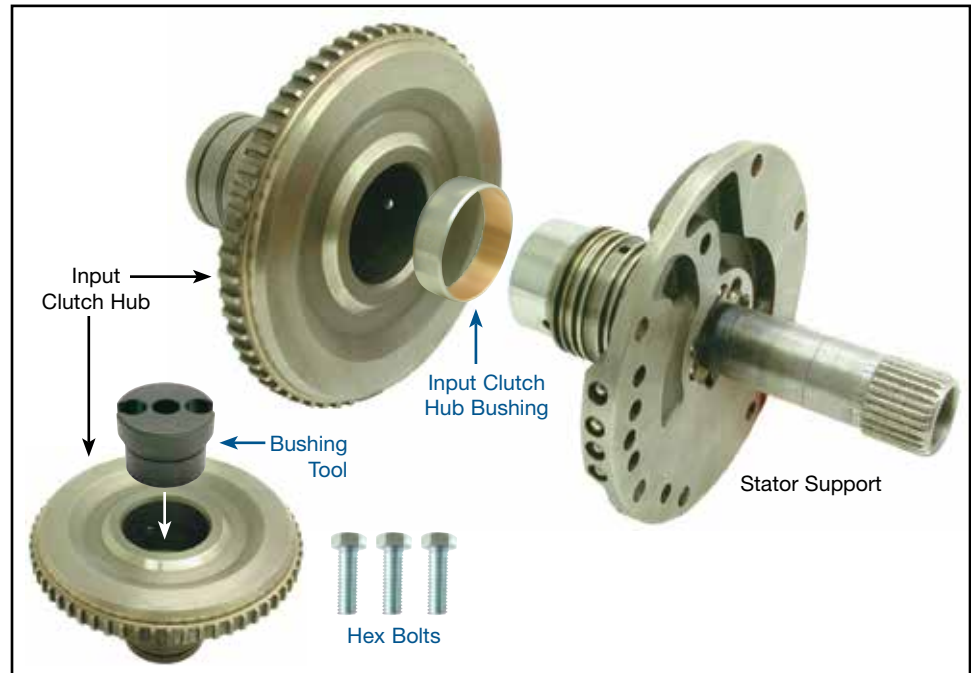
Removal/Installation Tool Kit

Part No.
92003-TL

- Bushing Tool
- 3-1/2" x 13 Hex Bolts (3)

Patent No. 6,591,469

Chrysler 40TE, 40TES, 41AE, 41TE, 41TES, 42LE, 42RLE



1. Disassembly

- Insert Sonnax tool 92003-TL through OE bushing, into the housing as shown above.
- Screw two bolts all the way into the bushing tool (**Figure 1**). The bolts will thread grooves into the soft bushing I.D.
- Screw the third bolt into the center of the bushing tool from opposite end.
- Drive OE bushing and tool out using a hammer or arbor press.

2. Installation

- Remove the three bolts and OE bushing from Sonnax bushing tool.
- Inspect input clutch hub bore for any damage.
- Screw one bolt into the top center of Sonnax bushing tool.
- Place Sonnax bushing on tool and start into bore (**Figure 2**).
- Use an arbor press to seat bushing in bore.



NOTE: In most cases the pump support shaft will spin freely in the input hub. If it does not, it will be necessary to polish the pump support shaft for additional clearance.



Figure 1



Figure 2