

Ford 6R60, 6R75, 6R80 (2009-2014); ZF6HP19/26/32 (Gen. 1)

Pressure Regulator Sleeve

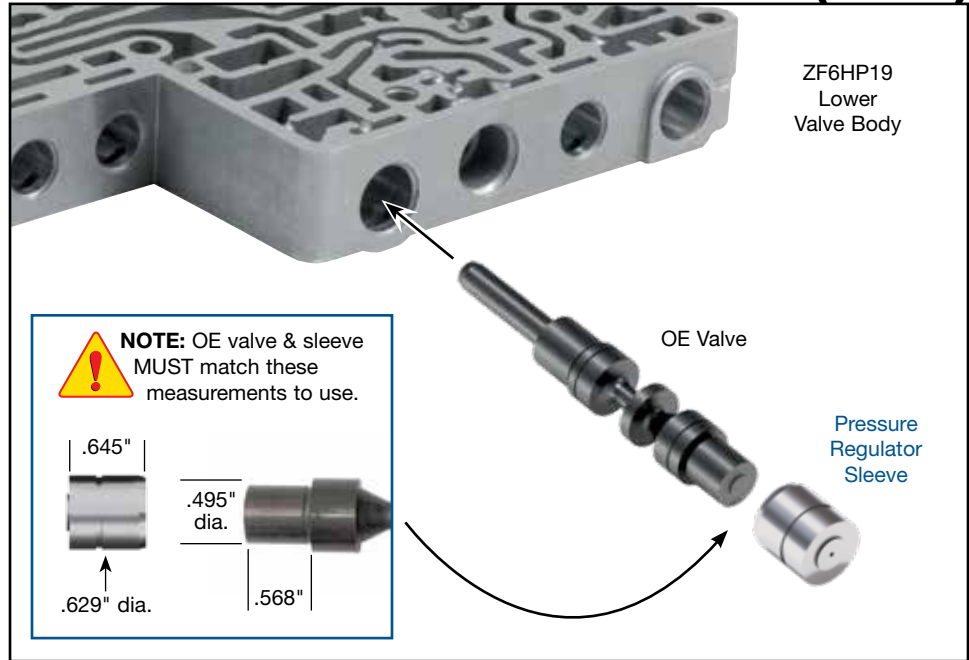
Part No.

95740-03

NOTE: Fits 6R80 '09-'14. Kit is NOT compatible with ZF6HP21/28/34 (Gen.2) units. To differentiate between Generation 1 and Generation 2 valve bodies, refer to ZF Identification Guide at www.sonnax.com.

WARNING: Cannot be used in Gen. 1 units that have a 053 separator plate. For those units, install Sonnax pressure regulator sleeve **95740-79**.

WARNING: Verify OE valve & sleeve measurements before use (**Figure 2**). There are some small diameter and length differences that can cause fit and pressure issues if mismatched into the wrong application. It is recommended to measure the locations shown here to verify that the correct OE or replacement part is fit into the appropriate application during rebuild.



1. Disassembly

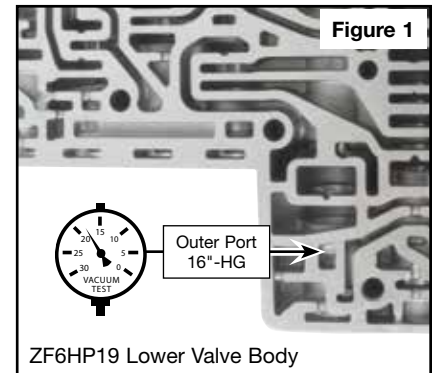
- Remove OE retainer and keep for reuse.
- Remove and discard OE pressure regulator sleeve.

2. Installation & Assembly

- Install Sonnax pressure regulator sleeve.
- Reinstall valve retainer.

3. Final Testing

Vacuum testing at outer port holds the recommended minimum 16 in-Hg (**Figure 1**).



Pressure Regulator Valve & Sleeve Identification

Figure 2

Application	A	B	C	D	E	F	G
ZF6 Gen. 1, 6R60, 6R75, 6R80 ('09-'14)	.645"	.629" dia.	.495" dia.	.568"	.378"	.629" dia.	.550" dia.
ZF6 Gen. 1 w/053 Separator Plate	.725"	.657" dia.	.511" dia.	.649"	.378"	.657" dia.	.586" dia.
ZF6 Gen. 2	.804"	.629" dia.	.511" dia.	.725"	.418"	.629" dia.	.562" dia.
6R80 ('15-Later), 6R100	.645"	.629" dia.	.511" dia.	.568"	.378"	.629" dia.	.550" dia.

NOTE: OE valve & sleeve MUST match these measurements to use.