

## Accumulator Piston Kit

### Part No.

# 95740-15K

- Pistons (7)
- Springs (7)

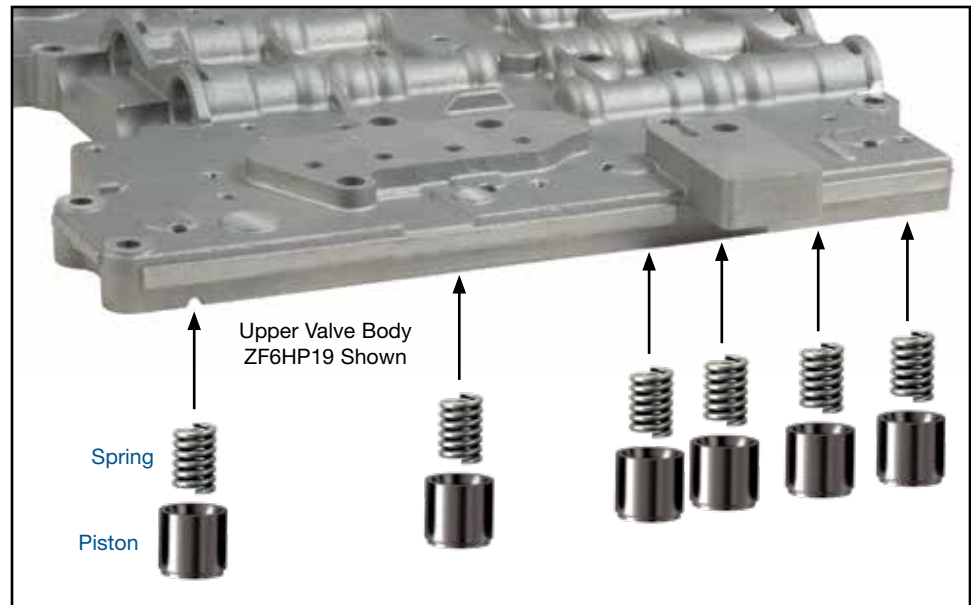
**NOTE:** Also fits Ford CFT23

Patent No. 8,794,108

Application Units	Accumulators Needed
Chrysler 845RE, 850RE	7
Ford 6F35 (Gen. 1, 2, & 3)	1
Ford 6R60, 6R80	6*
Ford 6R140	3*
Ford CFT23	5
Ford CFT30	5
ZF6HP19/26/32 (Gen. 1)	6
ZF6HP21/28/34 (Gen. 2)	7
ZF8HP45/50/55/70/75	7

\*NOTE: Sometimes these require 2.

**Chrysler 845RE, 850RE;  
Ford 6F35 (Gen. 1, 2 & 3), 6R60, 6R75, 6R80 (2009-2014),  
6R80 (2015-Later), 6R100, 6R140, CFT30;  
ZF6HP19/26/32 (Gen. 1), ZF6HP21/28/34 (Gen. 2),  
ZF8HP45, ZF8HP50, ZF8HP55, ZF8HP70, ZF8HP75**



### 1. Disassembly

Remove OE accumulator pistons (with attached bumpers) and discard.

### 2. Installation & Assembly

- Ensure accumulator bores are cleaned and clear of dirt and debris.
- Install one Sonnax spring in each bore.
- Install one Sonnax accumulator piston in each bore, open side toward spring.