TRANSMISSION PARTS

Instructions

Chrysler 845RE, Ford 6F35 (Gen. 1, 2 & 3), 6R60, 6R75, 6R80 (2009-2014), 6R80 (2015-Later), 6R100, 6R140, CFT30; ZF6HP19/26/32 (Gen. 1), ZF6HP21/28/34 (Gen. 2), ZF8HP45, ZF8HP55, ZF8HP70

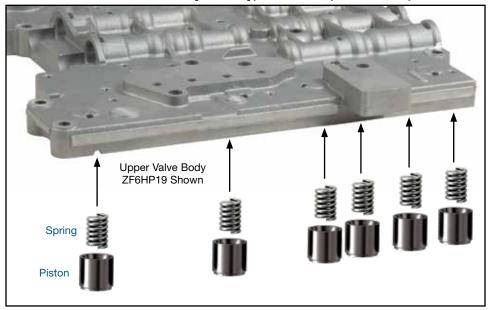
## **Accumulator Piston Kit**

## Part No. 95740-15K

- Pistons (7)
- Springs (7)

**NOTE:** Also fits Ford CFT23 Patent No. 8,794,108

Application Units	Accumulators Needed
Chrysler 845RE	7
Ford 6F35 (Gen. 1)	1
Ford 6F35 (Gen. 2)	1
Ford 6R60/6R80	6*
Ford 6R140	3*
Ford CFT23	5
Ford CFT30	5
ZF6HP19/26/32 (Gen. 1)	6
ZF6HP21/28/34 (Gen. 2)	7
ZF8HP45/55/70	7
*NOTE: Sometimes these require 2.	



## 1. Disassembly

Remove OE accumulator pistons (with attached bumpers) and discard.

## 2. Installation & Assembly

- a. Ensure accumulator bores are cleaned and clear of dirt and debris.
- b. Install one Sonnax spring in each bore.
- c. Install one Sonnax accumulator piston in each bore, open side toward spring.