

## Oversized Solenoid Pressure Regulator Valve Kit



### Part No.

**95740-17K**

- Valve
- Spring
- Internal End Plug
- O-Rings (3) 1 extra

**NOTE:** Kit is NOT compatible with ZF6HP21/28/34 (Gen. 2) units. To differentiate between Gen. 1 and Gen 2 valve bodies, refer to ZF Identification Guide found online at [www.sonnax.com](http://www.sonnax.com).

## Tool Kit



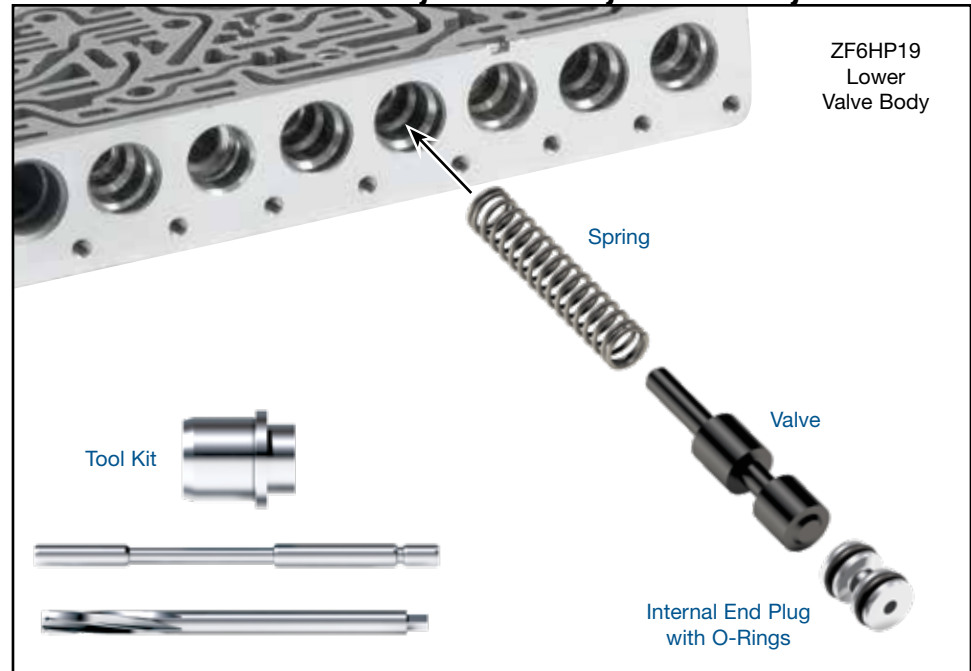
### Part No.

**F-95740-TL17**

- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).

## Ford 6R60, 6R75, 6R80 (2009-2014), 6R80 (2015-Later), 6R100; ZF6HP19, ZF6HP26, ZF6HP32



### 1. Disassembly

- Remove OE solenoid.
- Remove OE retaining clip and save for reuse.
- Remove and discard OE end plug, solenoid pressure regulator valve and spring.

### 2. Bore Reaming

Ream solenoid pressure regulator bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-95740-TL17** and **VB-FIX** are required for this operation.

### 3. Installation & Assembly

- Ensure all debris has been removed from valve bore and valve body.
- Install Sonnax spring.
- Install Sonnax valve.
- Install Sonnax O-rings into grooves of Sonnax end plug. Lubricate and roll on clean flat surface to size O-rings into grooves.

- Install end plug with hole facing outward.
- Reinstall OE retaining clip.
- Reinstall or replace OE solenoid.

### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 14 in.-Hg.

