

Instructions

Clutch A Control Boost Valve Kit

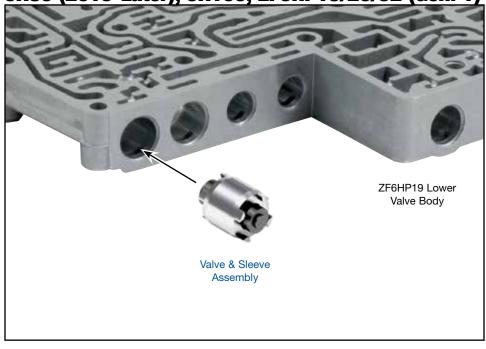
Part No. 95740-21K

• Valve

• Sleeve

NOTE: Kit is NOT compatible with ZF6HP21/28/34 (Gen.2) units. To differentiate between Generation 1 and Generation 2 valve bodies, refer to ZF Identification Guide at www.sonnax.com.

Ford 6R60, 6R75, 6R80 (2009-2014), 6R80 (2015-Later), 6R100; ZF6HP19/26/32 (Gen. 1)



1. Disassembly

- a. Remove and save OE retaining clip and end plug.
- b. Remove and discard OE boost valve and sleeve.

2. Installation & Assembly

- a. Ensure all debris has been removed from valve bore and valve body.
- b. Install Sonnax boost valve and sleeve assembly.
- c. Reinstall OE end plug and secure with OE retaining clip.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg.

