

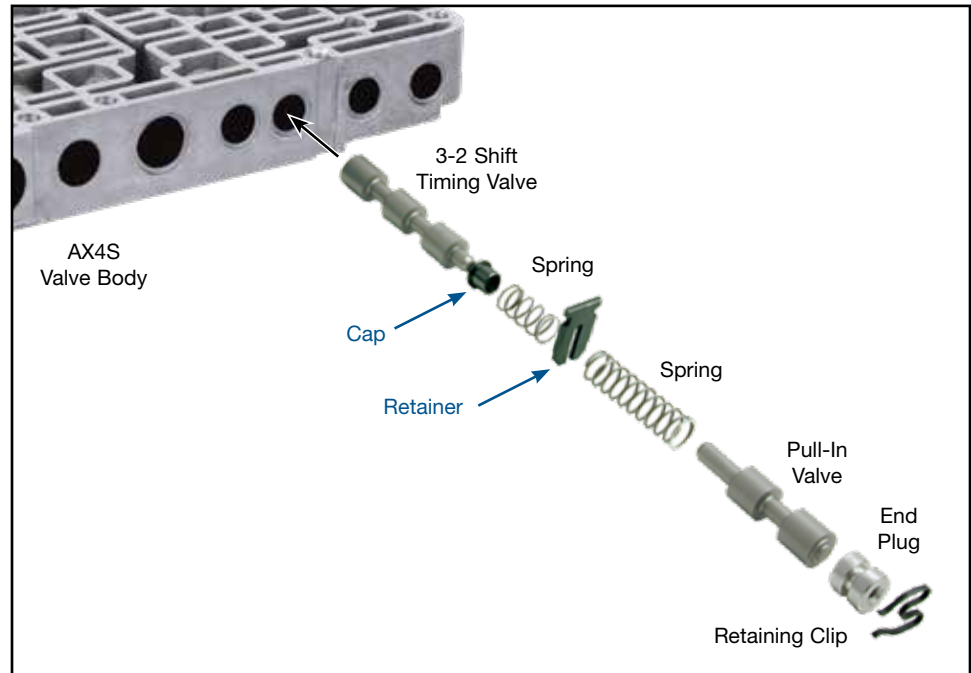
3-2 Timing Valve Saver Cap Kit

Part No.

96201-15K

- Caps (5)
- Retainers (5)

Ford AX4S, AX0DE



1. Disassembly

- Remove OE pull-in valve assembly and retaining clip to get to the 3-2 shift timing valve assembly.
- Remove OE 3-2 shift timing valve to verify it is not bent and ensure stroke action is complete.

2. Installation & Assembly

- Install Sonnax valve saver cap.
- Verify it is able to move freely over the end of OE 3-2 shift timing valve.
- Assemble with TransJel to keep the valve saver cap from coming off the valve during installation.
- Reinstall OE spring.
- Install Sonnax retainer.
- Reinstall OE spring, pull-in valve, end plug and retainer.