

Oversized Bypass Clutch Control Valve Kit



Part No.

96201-19K

- Valve
- Spring

NOTE: It is strongly recommended that Sonnax bypass TCC control plunger valve kit **96206-01K** be installed along with this kit.

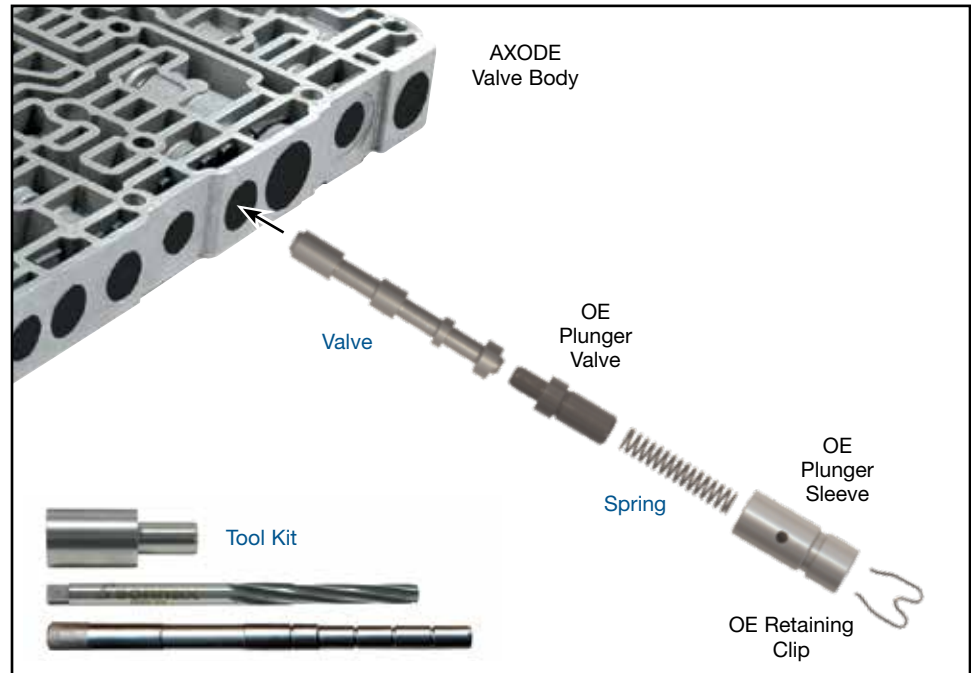
Tool Kit

Part No.

96201-TL

- Reamer
- Reamer Jig
- Bore Sizing Tool

Ford AX4S, AXODE



1. Disassembly

- Remove OE retaining clip and save for reuse.
- Remove bypass control plunger sleeve, spring and valve. Discard spring and set aside valve and sleeve for reuse.
- Remove bypass clutch control valve and discard.

2. Bore Reaming

Ream bypass clutch control bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **96201-TL** is required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Lubricate Sonnax bypass clutch control valve and insert into bore.
- Insert Sonnax spring into the pocket recess of OE bypass clutch control plunger valve and install into OE bypass clutch control plunger sleeve.
- Install this valve/spring/sleeve assembly into the bore, open end first, just far enough to reinstall OE retaining clip.