

Bypass TCC Control Plunger Valve Kit

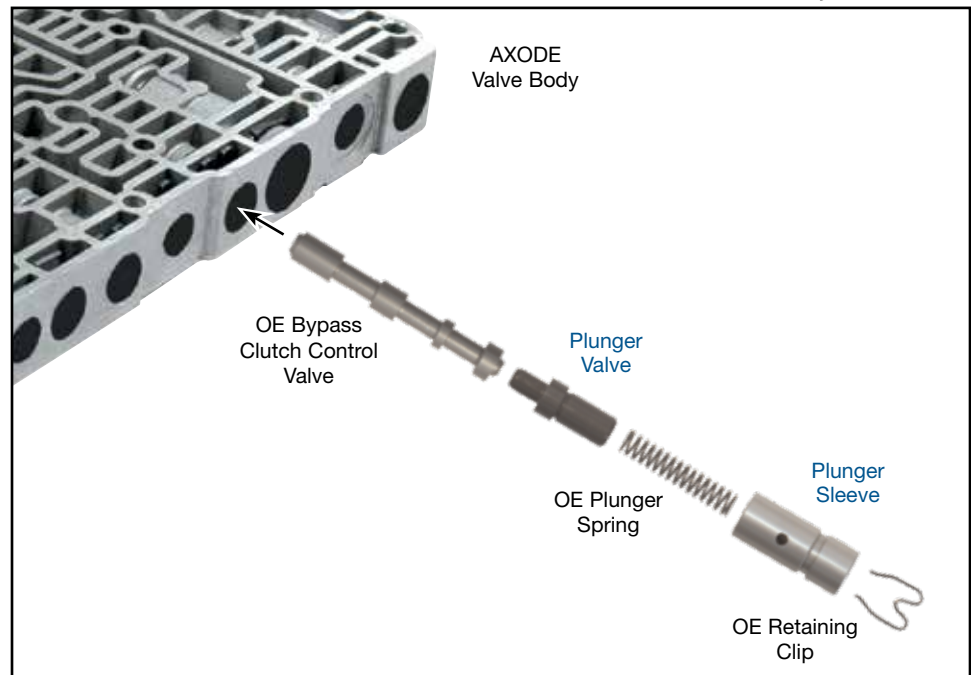
Part No.

96206-01K

- Plunger Valve
- Plunger Sleeve

NOTE: Before proceeding, always compare large spool diameters of the original and Sonnax valves. They should be the same size. Changing sizes will cause TCC apply issues.

Ford AX4S, AXODE



1. Disassembly

- Remove OE retaining clip and save for reuse.
- Remove bypass clutch control plunger sleeve, spring and valve. Keep spring for reuse and discard sleeve and valve.
- Remove bypass converter clutch valve and save for reuse.

2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Lubricate OE bypass clutch control valve and insert into bore.
- Insert OE spring into the pocket recess of Sonnax bypass clutch control plunger valve and install into Sonnax bypass clutch control plunger sleeve.
- Install this valve/spring/sleeve assembly into the bore, open end first, just far enough to reinstall OE retaining clip.