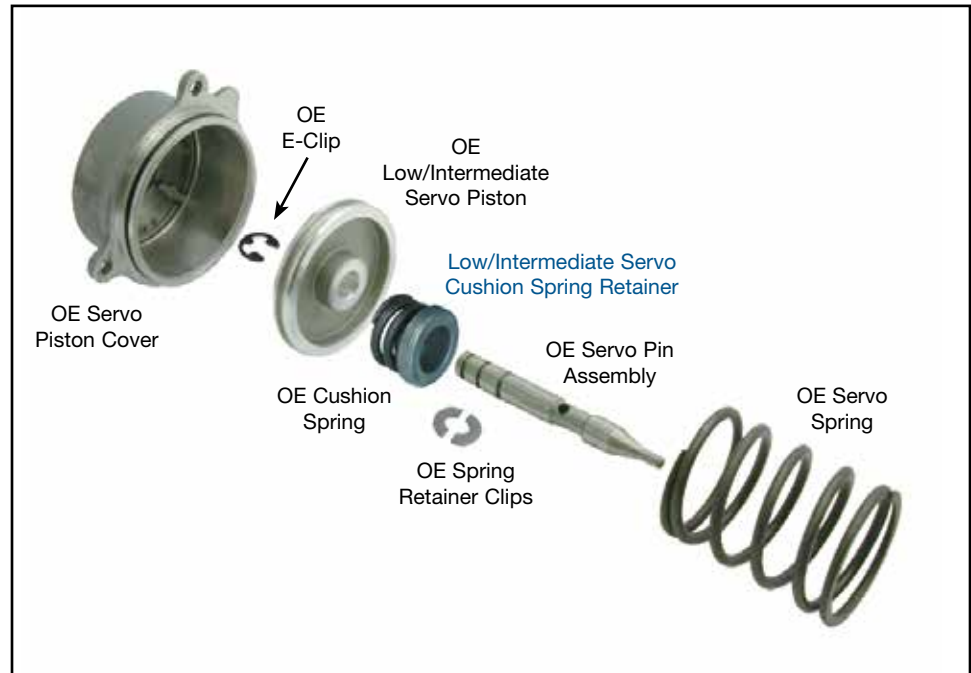


Low/Intermediate Servo Cushion Spring Retainer

Part No.

96728-01

Ford AX4S, AXOD, AXODE



1. Disassembly

- Remove OE low/intermediate servo piston cover from transmission.
- Remove E-clip from servo pin, then disassemble OE servo pin, spring and piston assembly from the servo piston cover. Keep all parts for reuse.
- Remove OE spring retaining clip and keep for reuse.
- Remove OE low/intermediate servo cushion spring from spring retainer. Discard spring retainer and keep spring for reuse.

2. Installation & Assembly

- Replace OE cushion spring into Sonnax servo cushion spring retainer.
- Reinstall OE retaining clips.
- Reassemble parts and return to the servo piston cover.