

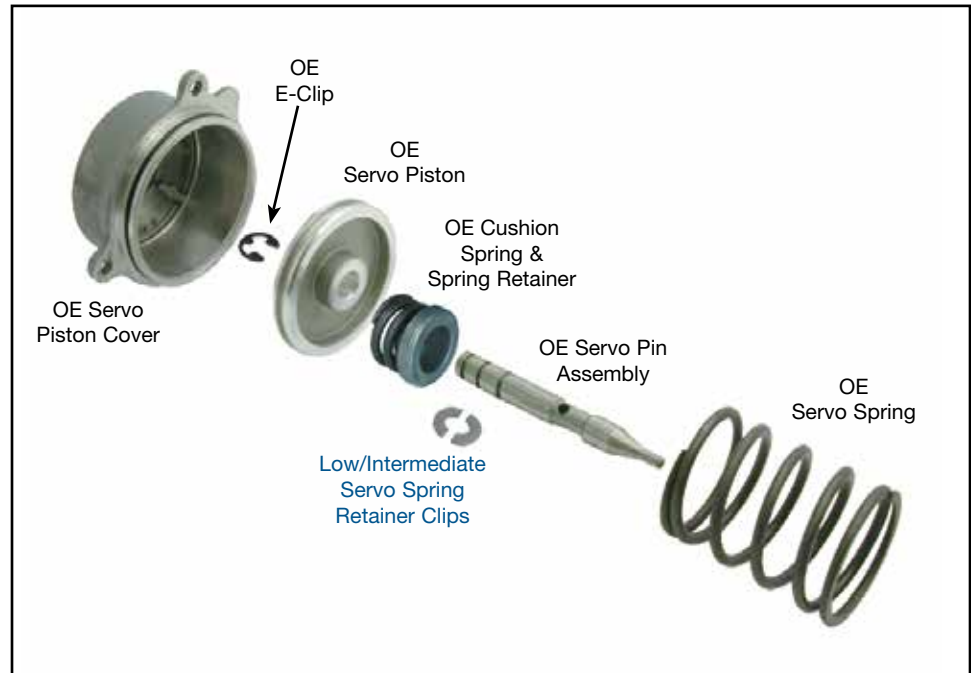
Low/Intermediate Servo Spring Retainer Clip

Part No.

96945R

- Retainer Clips (5)

Ford AX4S, AXOD, AXODE



1. Disassembly

- Remove OE low/intermediate servo piston cover from transmission.
- Remove E-clip from servo pin, then disassemble OE servo pin, spring and piston assembly from the servo piston cover. Keep all parts for reuse.
- Remove and discard OE servo spring retainer clips.

2. Installation & Assembly

- Install Sonnax spring retainer clips into OE servo cushion spring retainer, which holds the two halves in place.
- Replace OE servo piston onto servo pin.
- Reinstall the OE E-clip on end of the servo pin.
- Reassemble parts and return to the servo piston cover.