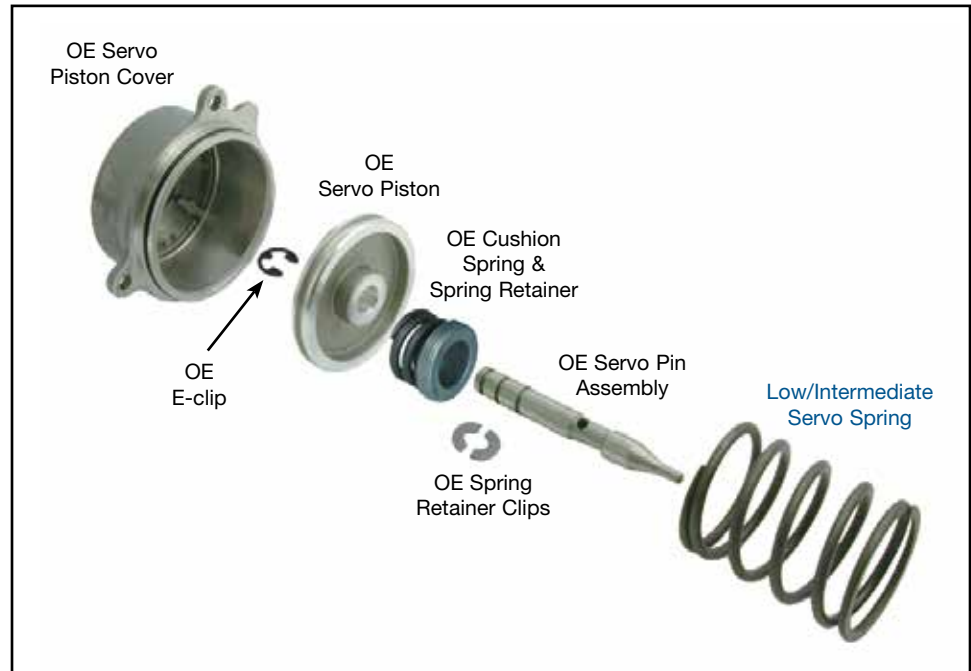


Low/Intermediate Servo Spring

Part No.

96995A

Ford AX4S, AXOD, AXODE



1. Disassembly

- Remove OE low/intermediate servo piston cover from transmission body.
- Remove the E-clip, then disassemble the OE servo pin, spring and piston assembly from the servo piston cover. Keep all parts for reuse.
- Discard OE low/intermediate servo spring.

2. Installation & Assembly

- Reinstall OE cushion spring retainer, holding the two halves in place.
- Install Sonnax low/intermediate servo spring.
- Reassemble parts and return to the servo piston cover.