

## Oversized Lockup Control Valve Kit

Part No.

**98892-17K**



- Valve
- Sleeve
- End Plug

**NOTE:** This kit fits various Honda/Acura 4-speed models. However, model to model, the appearance of valve bodies and the location of the lockup control valve may vary. See Honda **98892-17K** Application Chart for a detailed guide.

## Tool Kit

Part No.

**F-98892-TL17**



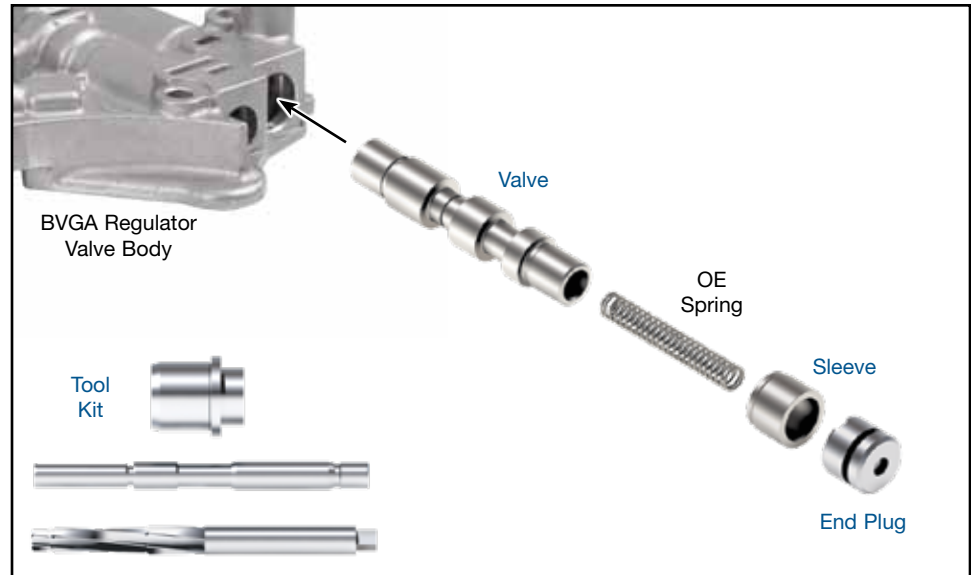
- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).

**WARNING!** Required tool kit F-98892-TL17 is no longer in production. Check with your distributor for availability.

| Honda/Acura 4-Speed<br>98892-17K Application Chart |         |      |      |             |
|--|---------|------|------|-------------|
| Make   | Model   | Year |      | Trans. Code |
|  |         | From | To   |             |
| Acura  | 3.0CL   | 1996 | 2000 | M7ZA        |
| Acura  | 3.0CL   | 1997 | 2000 | B7ZA        |
| Acura  | 3.2TL   | 1999 | 1999 | B7VA        |
| Honda  | Accord  | 1998 | 2002 | B7XA        |
| Honda  | Odyssey | 1999 | 2001 | B7TA        |
| Honda  | Odyssey | 1999 | 2001 | B7YA        |

## Honda/Acura 4 Speed , 3-Shaft



### 1. Disassembly

- Remove OE lockup control valve train from valve body.
- Discard OE valve, sleeve and end plug. Save retainer clip and spring for reuse.

### 2. Bore Reaming

Ream lockup control bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-98892-TL17** and **VB-FIX** are required for this operation.

### 3. Installation & Assembly

- Ensure all debris has been removed from valve bore and valve body.
- Insert Sonnax valve with the spring pocket outboard.
- Insert Sonnax sleeve with the stepped O.D. end inboard.
- Insert OE spring, making sure the spring sits into the valve spring pocket.
- Insert Sonnax end plug and secure it in position with the OE retainer clip.

### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 14 and 18 in-Hg.

