

Oversized Volumetric Flow Rate Kit



Part No.

33741B-04K

- Valve
- End Plug
- O-Ring

Tool Kit

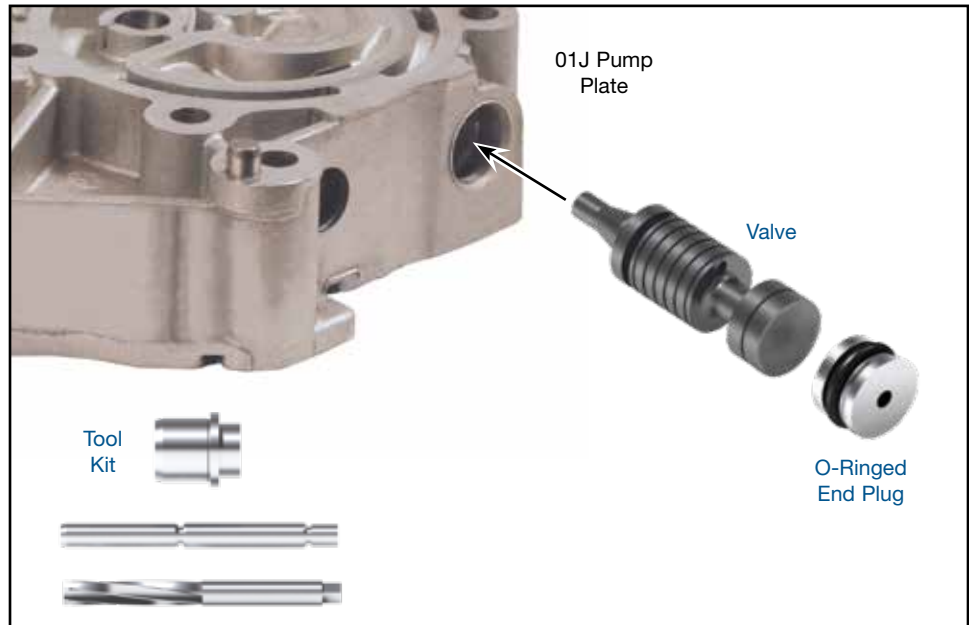


Part No.

F-33741B-TL4

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.



VW/Audi 01J, 01T

1. Disassembly

- Remove OE retainer and set aside for reuse.
- Remove and discard OE end plug and valve.
- Remove OE spring and set aside for reuse.

2. Bore Preparation

Ream volumetric flow bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-33741B-TL4** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Reinstall OE spring.
- Install Sonnax valve.
- Install O-ring into groove of Sonnax end plug. Lubricate O-ringed end plug with Sonnax Slippery Stick **O-LUBE**. Roll on bench to size O-ring into groove.
- Install end plug and secure with OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in.-Hg.

