

## Oversized Line Modulator Valve Kit

Part No.  
**73840-27K**

- Valve
- Spring



## Tool Kit

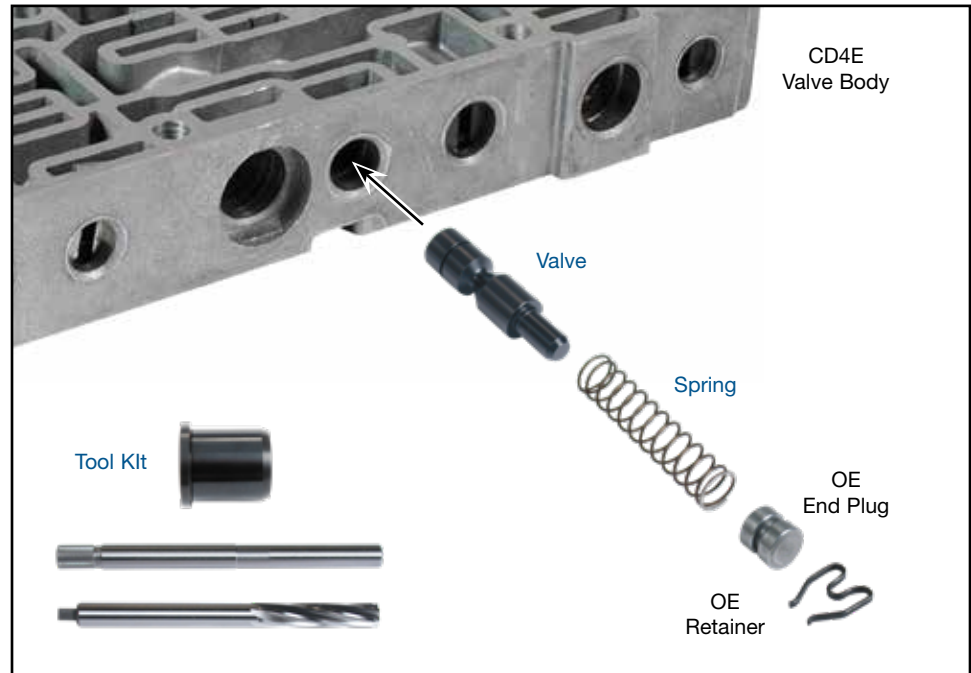
Part No.  
**F-73840-TL27**

- Reamer
- Reamer Jig
- Guide Pin



**NOTE:** Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).

## Ford CD4E; Mazda LA4A-EL



### 1. Disassembly

- Remove all components from the bore.
- Discard OE valve and spring, keep OE end plug and retainer for reuse.

### 2. Bore Reaming

Ream line modulator bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-73840-TL27** and **VB-FIX** are required for this operation.

### 3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax valve and spring.
- Reinstall OE end plug and retainer.