

Oversized Lubrication Control Valve Kit

Part No.

95740-11K

- Valve
- End Plug

NOTE: Kit is NOT compatible with ZF6HP21/28/34 (Gen.2) units. To differentiate between Generation 1 and Generation 2 valve bodies, refer to ZF Identification Guide at www.sonnax.com.

Tool Kit

Part No.

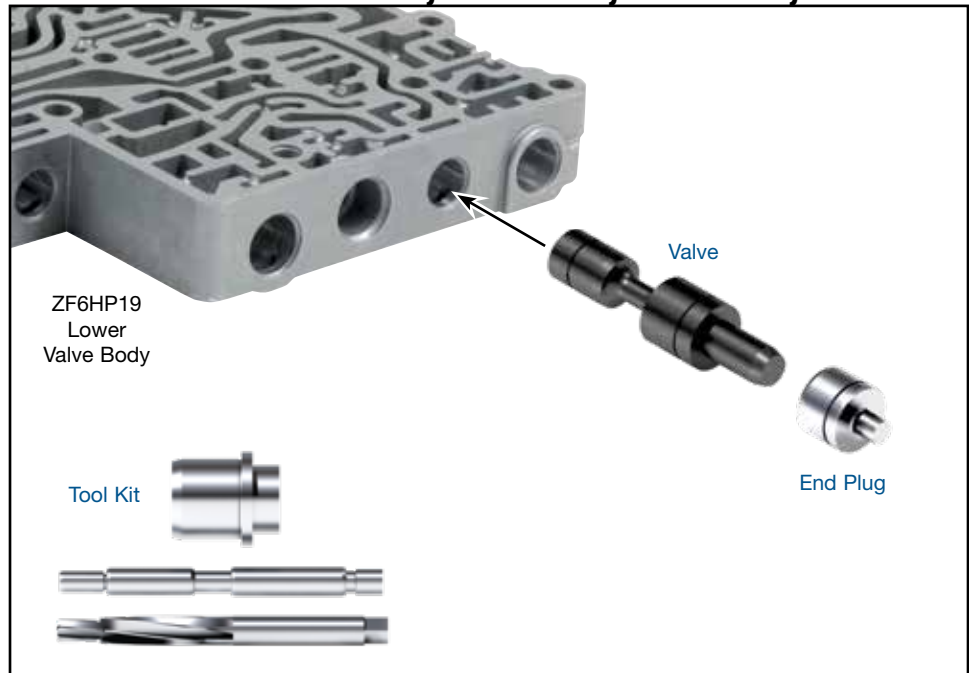
F-95740-TL11

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.



Ford 6R60, 6R75, 6R80 (2009-2014), 6R80 (2015-Later), 6R100; ZF6HP19, ZF6HP26, ZF6HP32



1. Disassembly

- Remove and discard OE lubrication control valve and end plug.
- Keep OE retainer clip and spring for reuse.

2. Bore Reaming

Ream lubrication control bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit F-95740-TL11 and VB-FIX are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax oversized lubrication control valve.
- Reinstall OE spring.
- Install Sonnax oversized end plug.
- Reinstall OE retaining clip.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg.

