

## Oversized Converter Release Regular Valve Kit

**Part No.**  
**95740-05K**



- Valve
- Spring
- End Plug

## Tool Kit

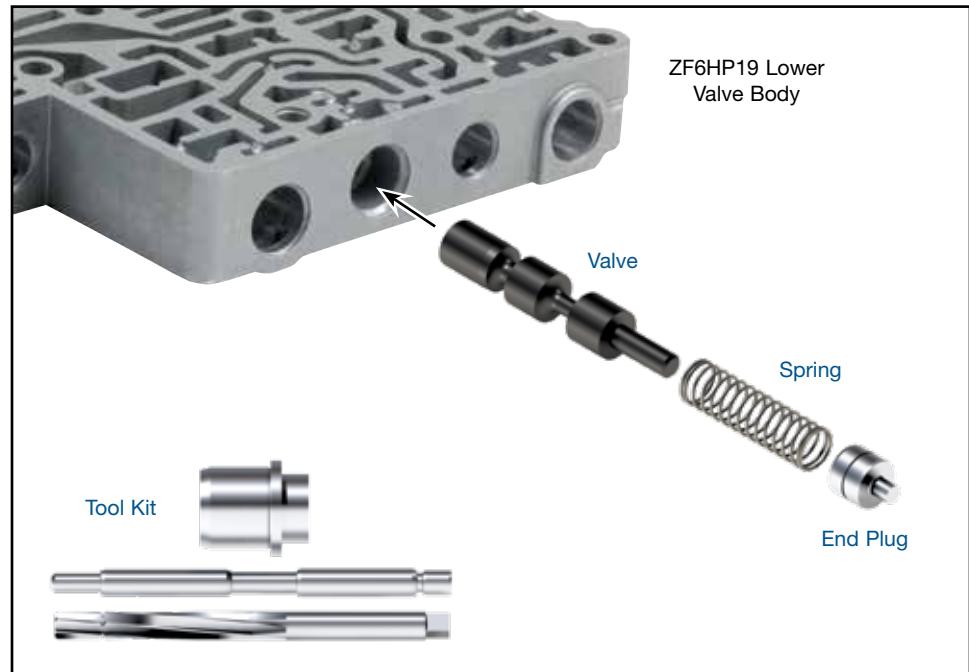
**Part No.**  
**F-95740-TL5**



- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).

## Ford 6R60, 6R75, 6R80 (2009-2014), 6R80 (2015-Later), 6R100; ZF6HP19, ZF6HP21, ZF6HP26, ZF6HP28, ZF6HP32, ZF6HP34



### 1. Disassembly

- Remove and retain OE retainer and set aside for reuse.
- Remove and discard OE end plug, spring and valve.

### 2. Bore Reaming

Ream converter regulator bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-95740-TL5** and **VB-FIX** are required for this operation.

### 3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax oversized converter release regulator valve, matching spring and end plug.
- Reinstall OE retainer.

### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

