

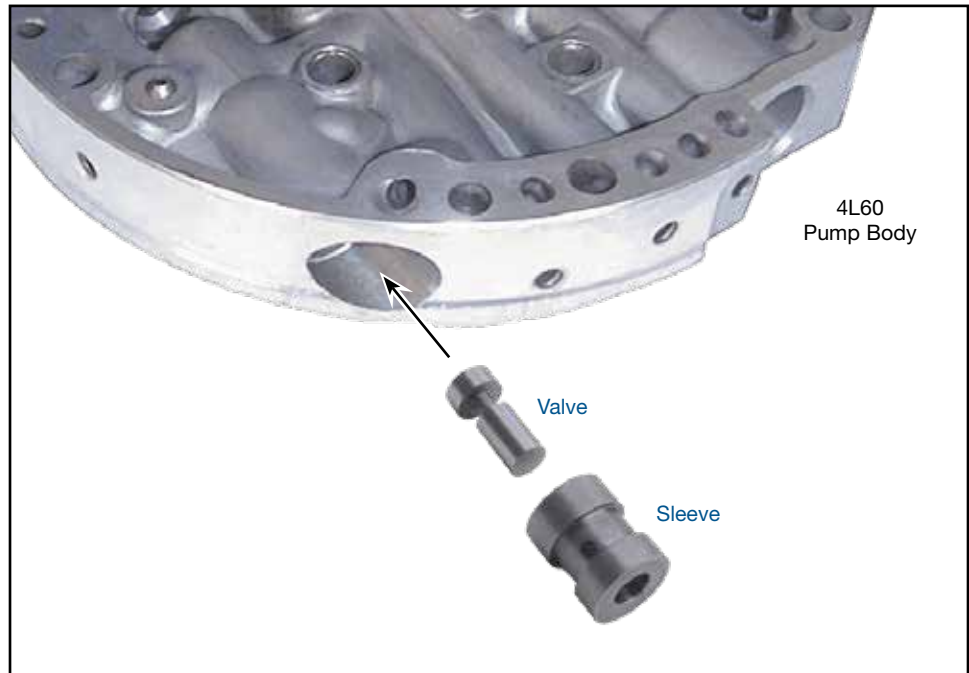
GM 200-4R, 4L60

Reverse Boost Valve Kit

Part No.
K77898A

- Valve
- Sleeve

NOTE: Large ratio, factory style sleeve, no O-rings.



1. Disassembly

Remove and discard the worn boost valve assembly.

2. Installation & Assembly

- Lubricate all Sonnax parts and install Sonnax boost valve and sleeve assembly into bore.



NOTE: Ensure proper OE sequence is followed (**Figure 1**). Incorrect installation can result in soft 2-3 shifts, low line pressure, erratic shifts and slipping in Reverse.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg (**Figure 2**).

