

B1, B2, B3, C2 Accumulator Piston Kit

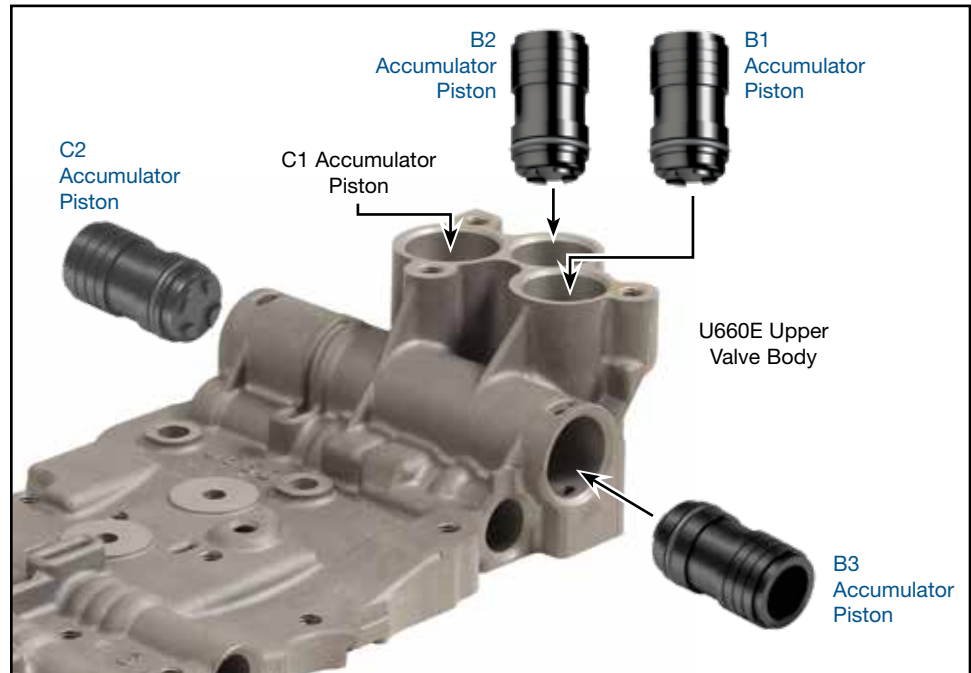
Part No.

47740-11K

- Piston
- O-Rings (2) 1 Extra

NOTE: Fits in any of four locations.

Toyota/Lexus U660E, U660F, U760E, U760F



1. Disassembly

For B1 or B2 Accumulator Pistons

- Remove three bolts, plate, spring and save for reuse.
- Remove and discard OE piston.

For B3 or C2 Accumulator Pistons

- Remove OE retainer and spring. Save for reuse.
- Remove and discard OE piston.

2. Installation & Assembly

- Place Sonnax O-ring in the Sonnax piston groove.
- Coat O-ring on piston with assembly lube.
- Install piston, O-ringed end first into bore.
- Reinstall OE spring.

For B1 or B2 Accumulator Pistons

- Secure components in bore with OE plate and bolts (torqued to 8 ft-lb).

For B3 or C2 Accumulator Pistons

- Secure components in bore with OE retainer.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

