

Oversized Pressure Regulator Valve Kit

Part No.

97741-06K



- Pressure Regulator Valve
- Pressure Regulator Spring
- Boost Valve
- Reverse Boost Valve
- Boost Sleeve (Replaces OE 2-Dot Boost Sleeve)

NOTE: Fits type 3 and 4 valve bodies with .426" dia. EPC (small) spool.

Tool Kit

Part No.

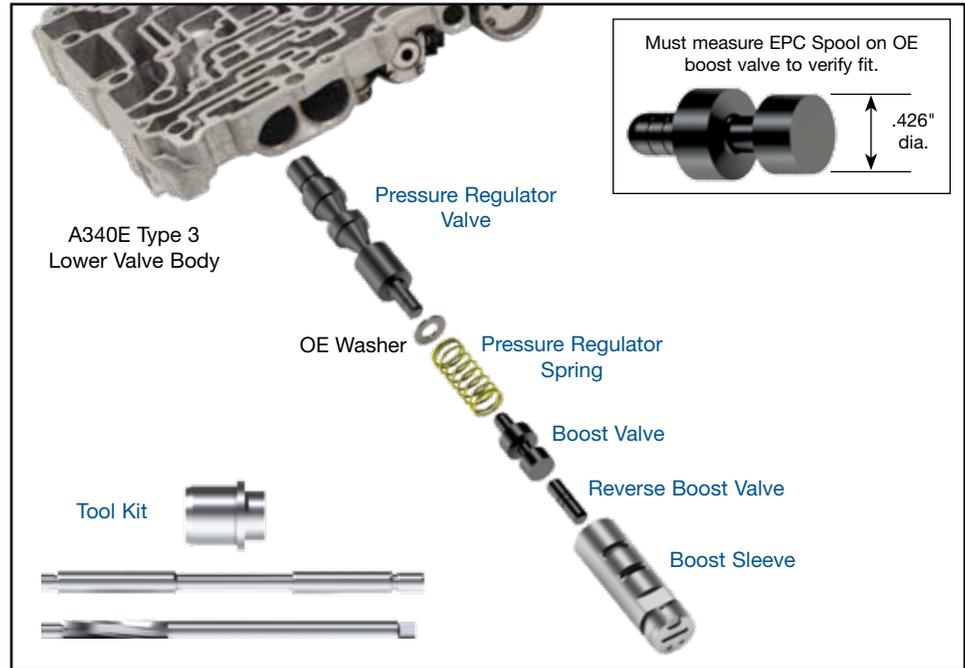
F-97741-TL6



- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Toyota/Lexus A340E, A340F



1. Disassembly

- Remove OE valve train.
- Discard OE boost valve assembly, pressure regulator valve and spring.
- Keep OE washer and retainer for reuse.

2. Bore Reaming

Ream pressure regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-97741-TL6** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Ensure all debris has been removed from the valve bore and valve body.
- Install Sonnax pressure regulator valve and OE washer, followed by Sonnax spring.
- Install Sonnax boost valve, reverse boost valve and sleeve assembly and secure with OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in.-Hg.

