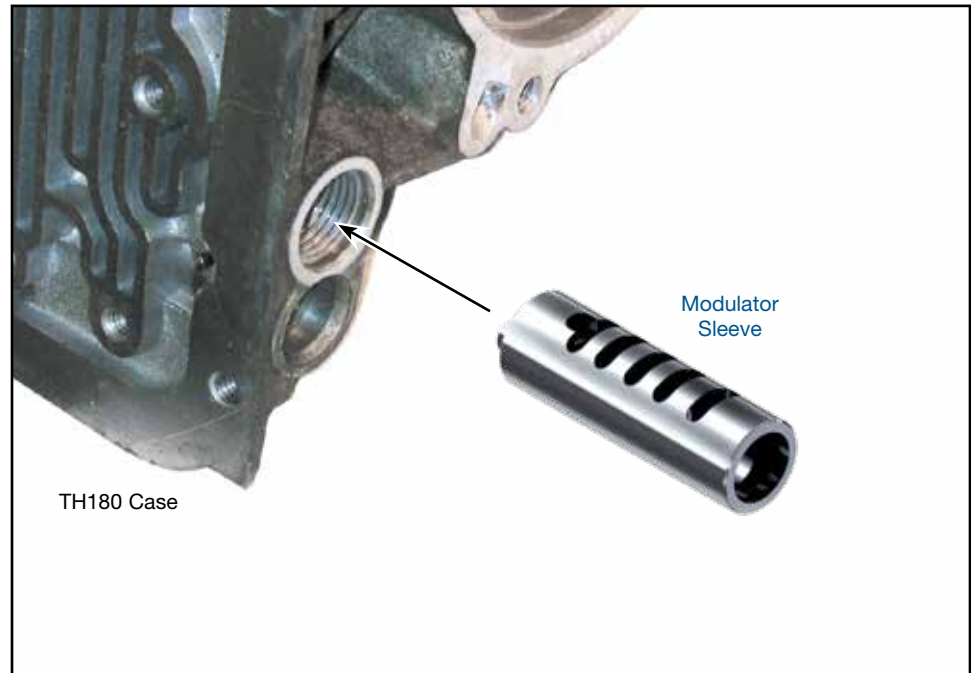


Modulator Sleeve

Part No.

41820-08

GM TH180, TH180C (3L30)



1. Disassembly

- Remove OE modulator retaining pin, modulator, modulator plunger, modulator valve and modulator sleeve.
- Discard OE modulator sleeve, save all other parts for reuse.

2. Installation & Assembly

- Install the OE modulator valve into the Sonnax sleeve.
- Insert this assembly into the bore with the nubbed end of sleeve inboard and open end of sleeve outboard.
- Ensure the nubbed end of sleeve is properly clocked rotationally and engages into the recess in the bottom of the case bore.
- Reinstall OE modulator plunger, modulator and modulator retaining pin.