

Oversized Clutch Control Valve Kit

Part No.
47740-22K

- Valve
- End Plug



Tool Kit

Part No.
F-47740-TL22

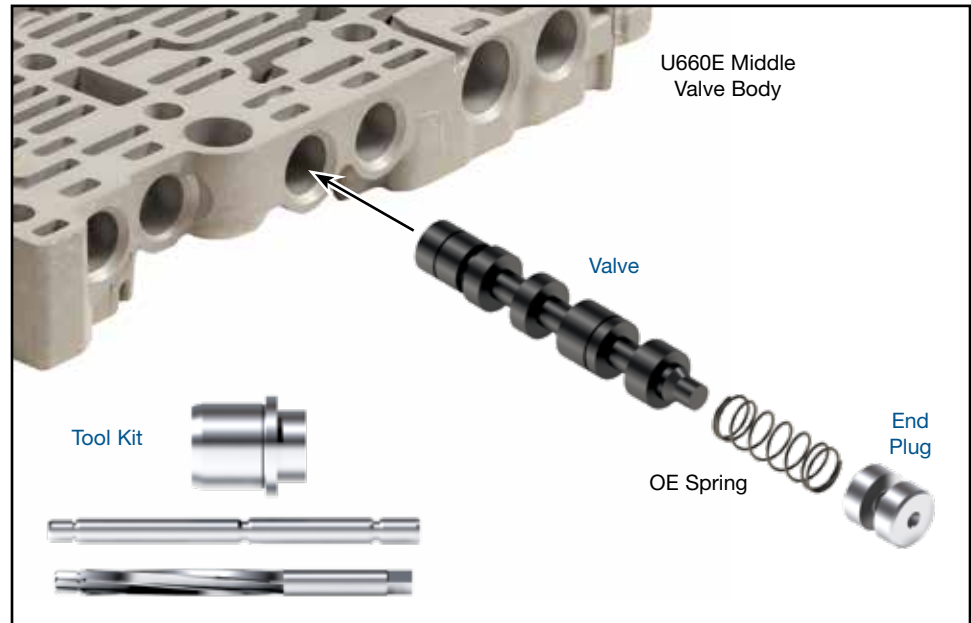
- Reamer
- Reamer Jig
- Guide Pin



NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

NOTE: Required tool kit F-47740-TL22 is no longer in production. Check with your distributor for availability.

Toyota/Lexus U660E, U660F, U760E, U760F



1. Disassembly

- Remove OE retainer and keep for reuse.
- Remove and discard OE end plug.
- Remove OE spring and clutch control valve. Discard valve, while keeping spring for reuse.

2. Bore Reaming

Ream clutch control bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-47740-TL22** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Install Sonnax valve with small spring stem facing out.
- Reinstall OE spring.
- Install Sonnax end plug.
- Reinstall OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg.

