

O-Ringed End Plug Kit

Part No.

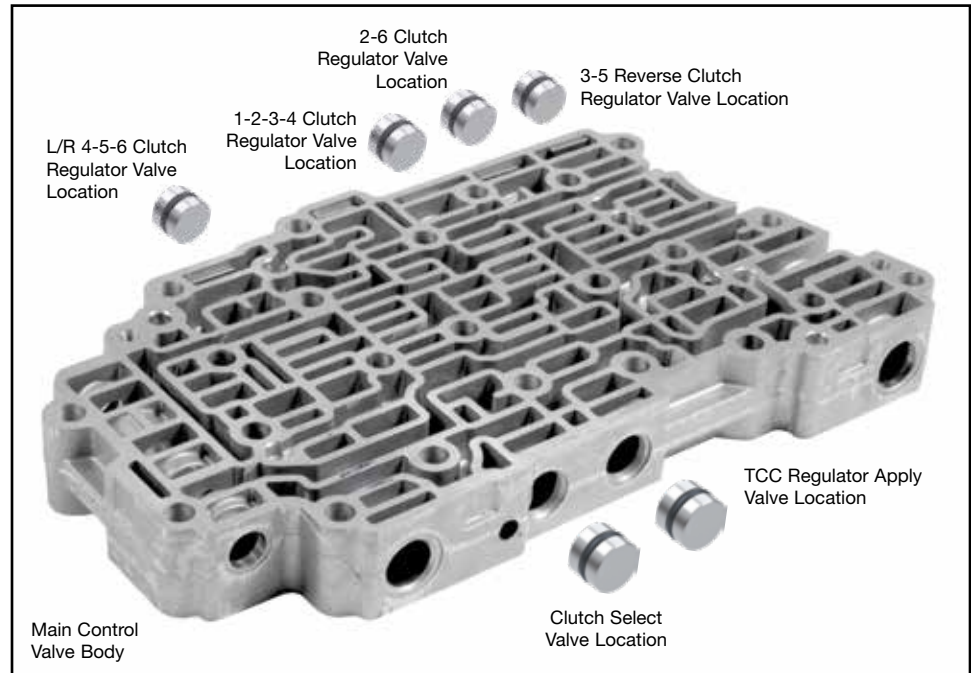
144740-02K

- End Plugs (6)

- O-Rings (9)

3 Extra

GM 6T30/40/45/50 (Gen. 1)



1. Disassembly

- Remove OE end plug retainers and save for reuse.
- Remove and discard OE end plugs.

2. Installation & Assembly

- Install Sonnax O-ring on end plug as illustrated.
- Lubricate O-ring with Sonnax Slippery Stick™ O-LUBE. Roll O-ringed plug on the bench to size O-ring into groove.
- Carefully insert Sonnax O-ringed end plug into bore, just far enough to allow reinstallation of OE retainer. A small, flat-bladed screwdriver inserted through the retainer port cavity may be used to help squeeze O-ring into bore.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in.-Hg.

