

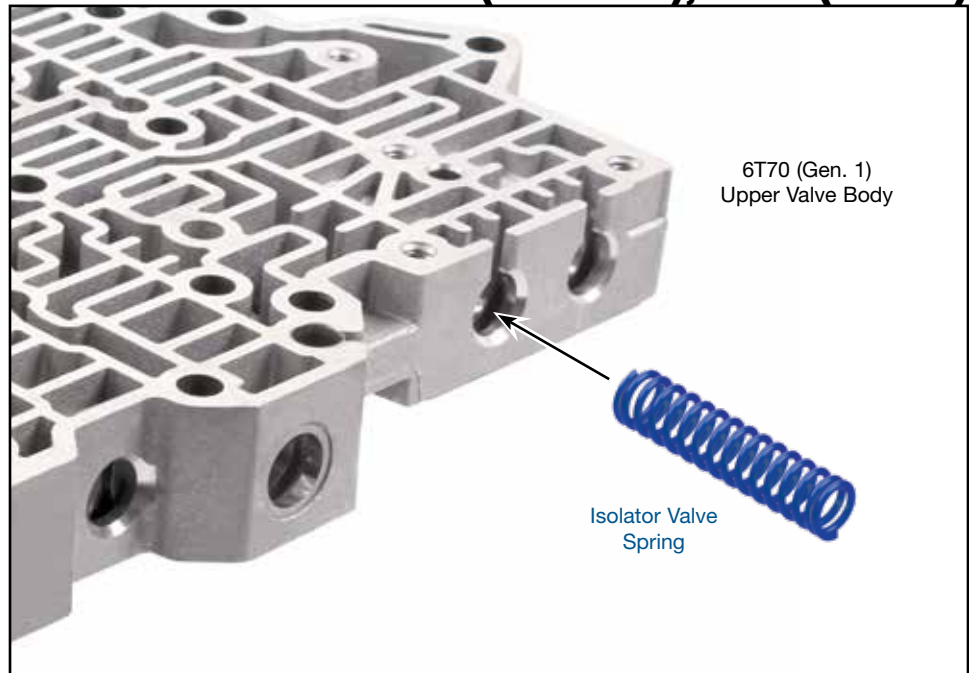
## Ford 6F50, 6F55; GM 6T70/75 (Gen 1 & 2), 6T80 (Gen. 2)

### Isolator Valve Spring

Part No.

**124740-16**

Springs (5)



#### 1. Disassembly

- Remove OE retainer, end plug and valve. Set aside for reuse.
- Remove OE spring remnants and discard.



**Caution:** Make certain all pieces of broken spring are accounted for and removed.

#### 2. Installation & Assembly

Install Sonnax isolator valve spring followed by OE valve, end plug and retainer.