

Oversized TCC Control Valve Kit

Part No.
124740-14K

- Valve
- Spring



Tool Kit

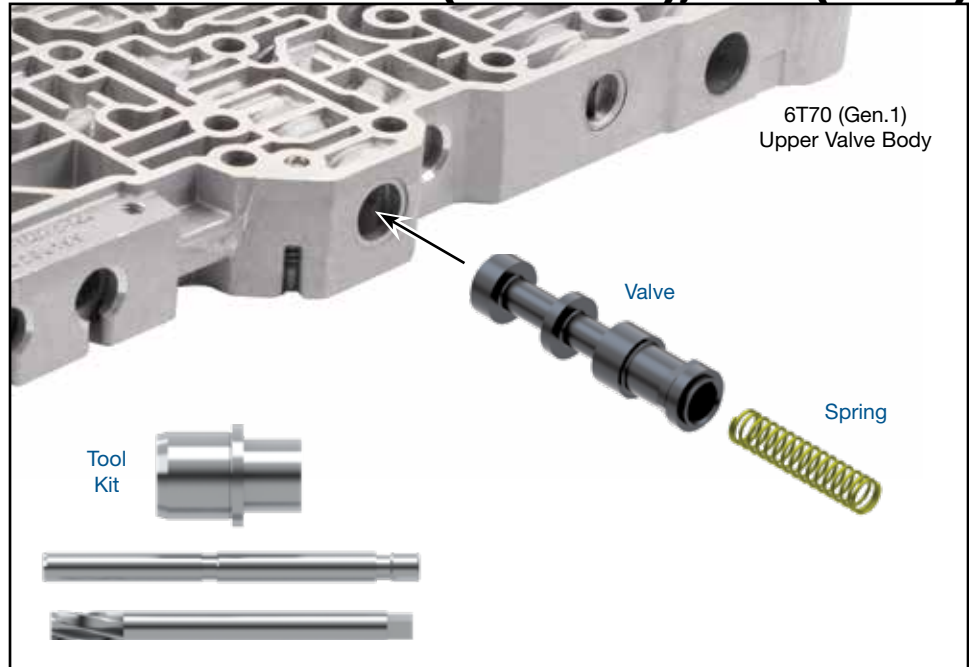
Part No.
F-124740-TL14

- Reamer
- Reamer Jig
- Guide Pin



NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Ford 6F50, 6F55; GM 6T70/75 (Gen. 1 & 2), 6T80 (Gen. 2)



1. Disassembly

- Remove OE retainer clip and save for reuse.
- Remove OE spring and TCC control valve and discard.

2. Bore Reaming

Ream TCC control bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-124740-TL14** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from valve bore and body.
- Install Sonnax TCC control valve and spring.
- Reinstall OE retainer clip.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 19 in-Hg.

