

Ring Gear Anti-Wear Washer Kit

Part No.
28510-AW

- Anti-Wear Washer
- Shim

Patent No. 9,574,653

GM Powerglide



1. Carefully work Sonnax anti-wear washer over clutch hub splines and work downward into groove at base of splines (**Figure 1**).
2. Place shim between output shaft flange and output shaft-to-case bearing.
3. Continue transmission assembly.
4. Verify overall transmission end play, .030–.050" with thrust washer between pump and drum, .010–.020" with bearing between pump and drum.

