

## Oversized TCC Charge Limit Valve Kit



Part No.

**126740-01K**

- Valve
- Spring

## Tool Kit

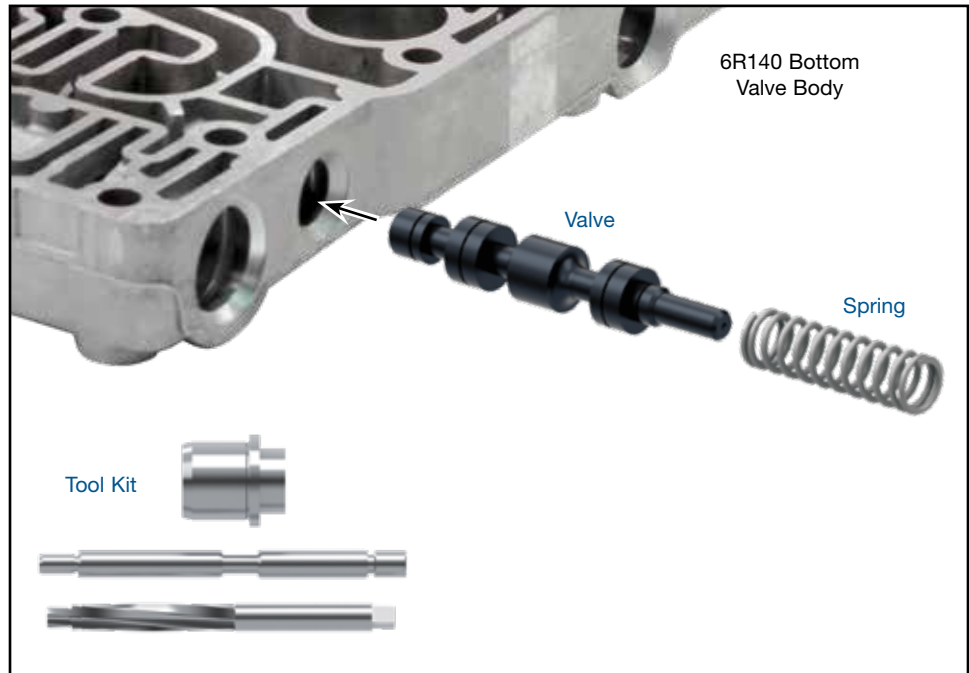


Part No.

**F-126740-TL**

- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).



## Ford 6R140

### 1. Disassembly

- Remove OE retainer and set aside for reuse.
- Remove and discard OE spring and valve.

### 2. Bore Reaming

Ream TCC charge limit bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-126740-TL** and **VB-FIX** are required for this operation.

### 3. Installation & Assembly

- Ensure all debris has been removed from valve bore and valve body.
- Install Sonnax valve.
- Install Sonnax spring, ensuring it fits over valve spring guide.
- Secure with OE retainer.

### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 17 and 20 in-Hg.

