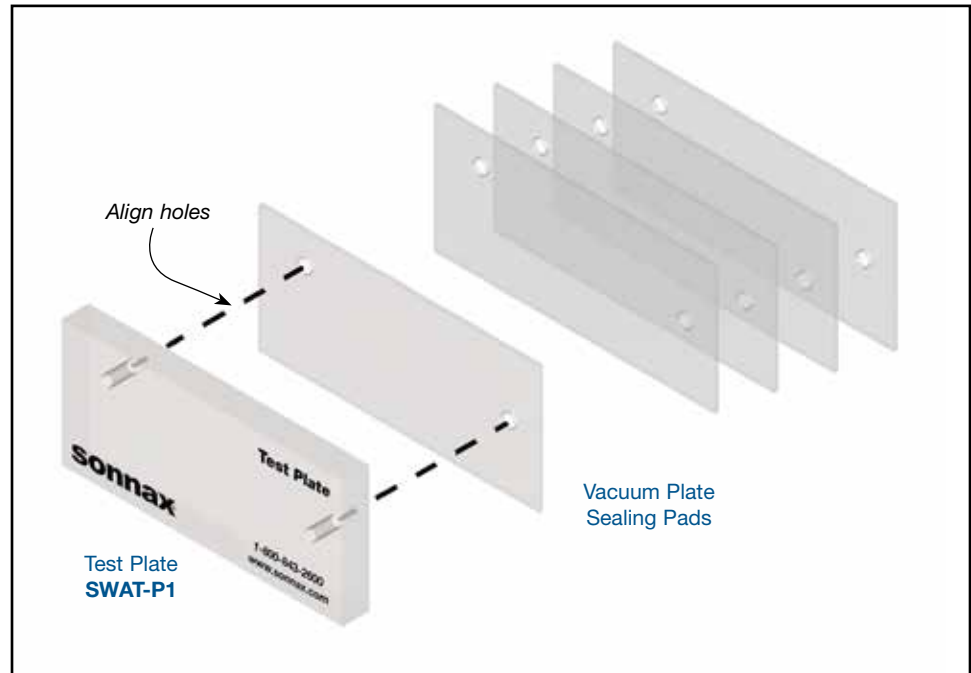


Vacuum Plate Sealing Pads

Part No.

VACTEST-06

Vacuum Plate Sealing Pads (5)



NOTE: Sonnax vacuum plate sealing pads are intended to be used on clean, dry surfaces. Oil and debris will degrade pad over time, causing discoloration, deformation and/or nicks and tears. The pad should be rinsed in water to remove surface dust and debris. If contamination eventually renders pad unusable, discard and replace with new pad.

1. Ensure Sonnax test plate and vacuum plate sealing pad are clean and dry.
2. Align holes of test plate **SWAT-P1** and sealing pad **VACTEST-06** (as shown), then press sealing pad against bottom of test plate. Sealing pad will stick to the test plate temporarily.
3. Ensure the lined-up holes in test plate and sealing pad are centered over casting port to be tested. Do not allow test plate/sealing pad assembly to overlap with a neighboring port, as this will give false readings.
4. Press test plate/sealing pad against casting to ensure a tight seal.
5. Begin vacuum testing, keeping sealing pad properly aligned with test plate.