Instructions

## **Solenoid (NH)**

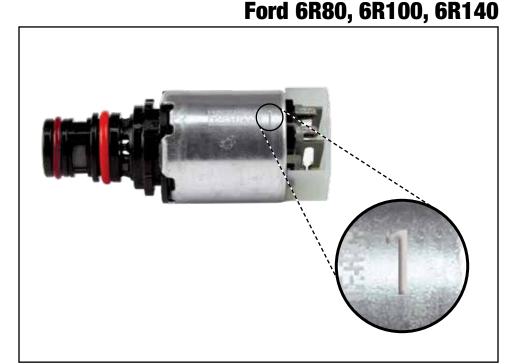
## Part No. 126421-NHJ

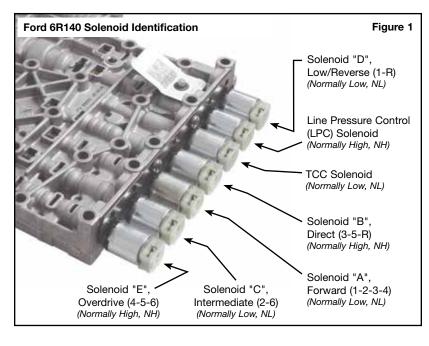
NOTE: Fits '10-later 6R80. OE Part No. BC3Z-7G383J

WARNING: Band number on solenoid (1, 2 or 5) corresponds to solenoid calibration. Band number of Sonnax solenoid

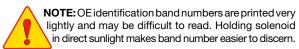
MUST match that of OE solenoid, or shift calibration concerns will result.

In addition, solenoid calibration (Normally High or Normally Low) must match.





- 1. Remove OE Solenoid "B" (3-5-R), Solenoid "E" (4-5-6), or LPC Solenoid (**Figure 1**).
- 2. Check band number of OE solenoid (main photo). This band number must be "1"; if another number is marked, Sonnax solenoid cannot be used in this location.



- 3. If band number is "1", install and secure Sonnax solenoid.
- 4. After solenoid replacement, reset TCM keep-alive memory (KAM) and shift adaptations according to OE specification.