

Ford 6R140

Solenoid (NH)

Part No.

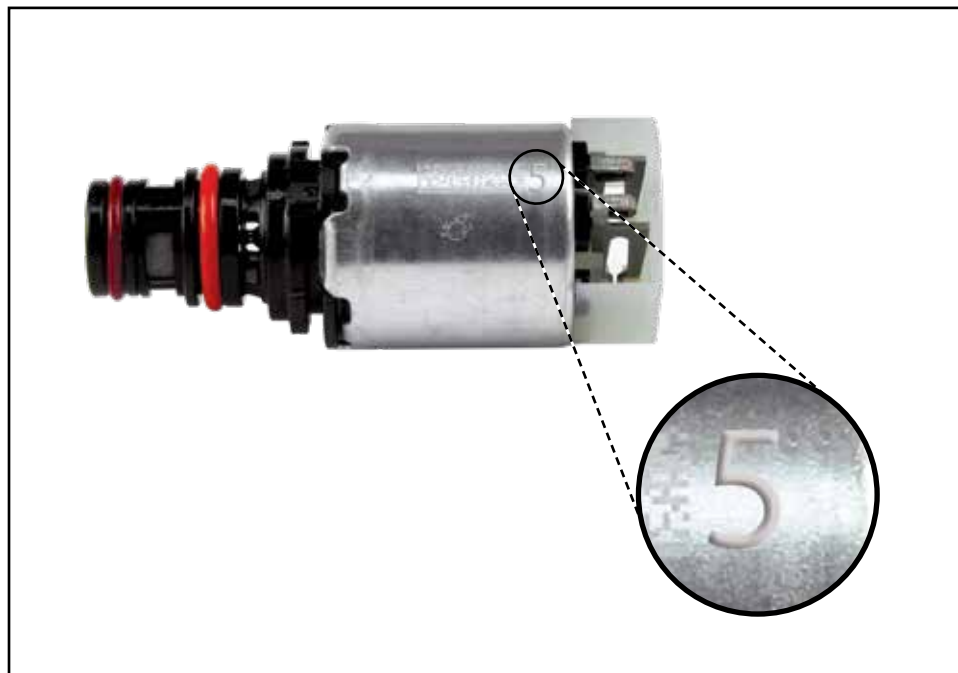
126425-NHN

NOTE: OE Part No. BC3Z-7G383N



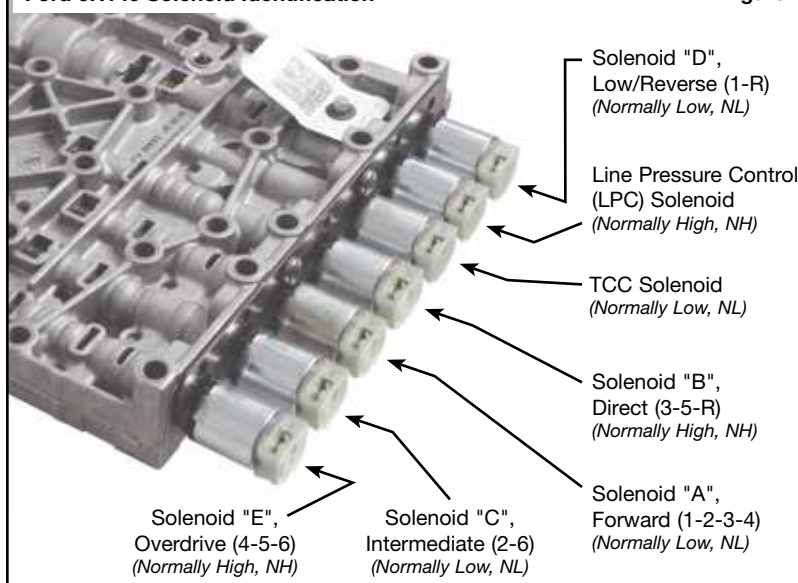
WARNING: Band number on solenoid (1, 2 or 5) corresponds to solenoid calibration. Band number of Sonnax solenoid **MUST** match that of OE solenoid, or shift calibration concerns will result.

In addition, solenoid calibration (Normally High or Normally Low) must match.



Ford 6R140 Solenoid Identification

Figure 1



1. Remove OE solenoid from Solenoid "B" (3-5-R), Solenoid "E" (4-5-6), or LPC Solenoid (**Figure 1**).
2. Check band number of OE solenoid (**main photo**). This band number must be "5"; if another number is marked, Sonnax solenoid cannot be used in this location.



NOTE: OE identification band numbers are printed very lightly and may be difficult to read. Holding solenoid in direct sunlight makes band number easier to discern.

3. If band number is "5", install and secure Sonnax solenoid.
4. After solenoid replacement, reset TCM keep-alive memory (KAM) and shift adaptations according to OE specification.