

Stator Cap

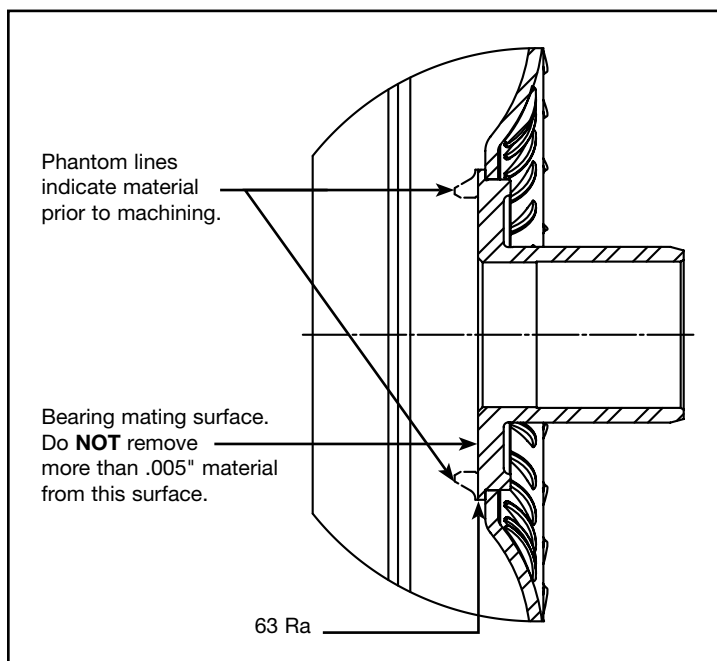
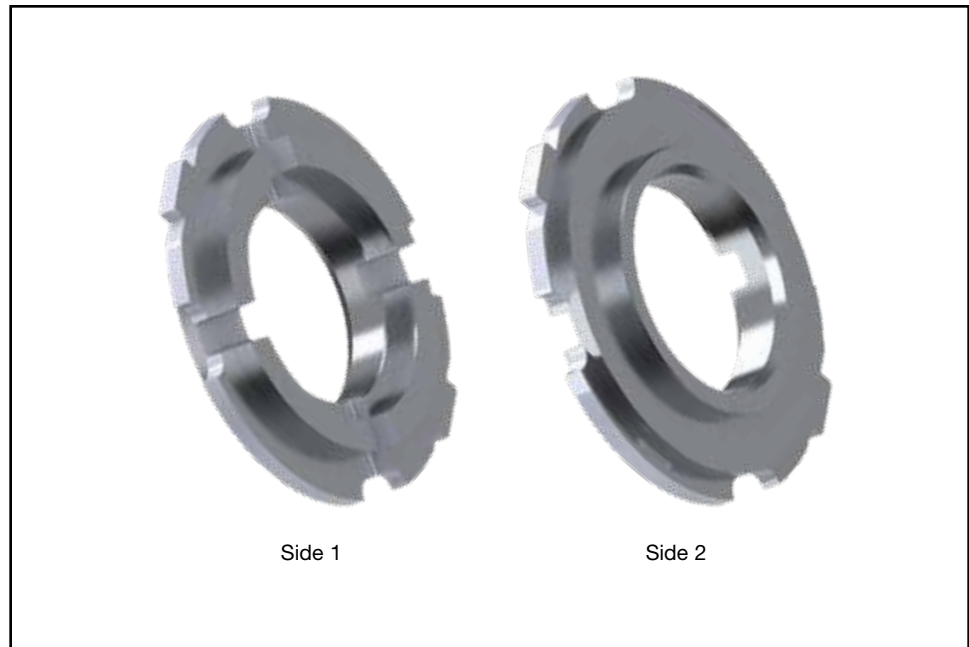
Part No.

AL-WA-7

NOTE: To maintain correct stator and overall stack heights, converting the turbine-side bearing to the **AL-N-2** using spacer **AL-WS-3** and related instructions is required.

NOTE: Converts readily available early-model Aisin stator and thrust bearing **AL-N-1** for use in later-model, hard to find stator and bearing in LuK manufactured units.

**1000/2000/2400, 2006-Later;
1000/2000/2400, 2006-Later w/Multi-Plate Clutch Kit
Allison® 1000/2000/2400, Early;
1000/2000/2400, Early w/Multi-Plate Clutch Kit;**



NOTE: The impeller pocket is no longer needed as the bearing is now piloted on the stator cap.

1. Chuck impeller into a lathe. Using an indicator, adjust hub bearing mating surface run-out to zero or as close as possible.
2. Machine off the bearing pocket flush with bearing mating surface, removing no more than .005" material from bearing surface.
3. Leave a surface finish of 63 Ra or better.
4. Remove all burrs and smooth sharp edges.