

Chrysler 40TE, 40TES, 41AE, 41TE, 41TES, 42LE, 42RLE, 62TE

Oversized TCC Regulator Valve Kit

Part No.
92835-37K

- Valve
- Spring

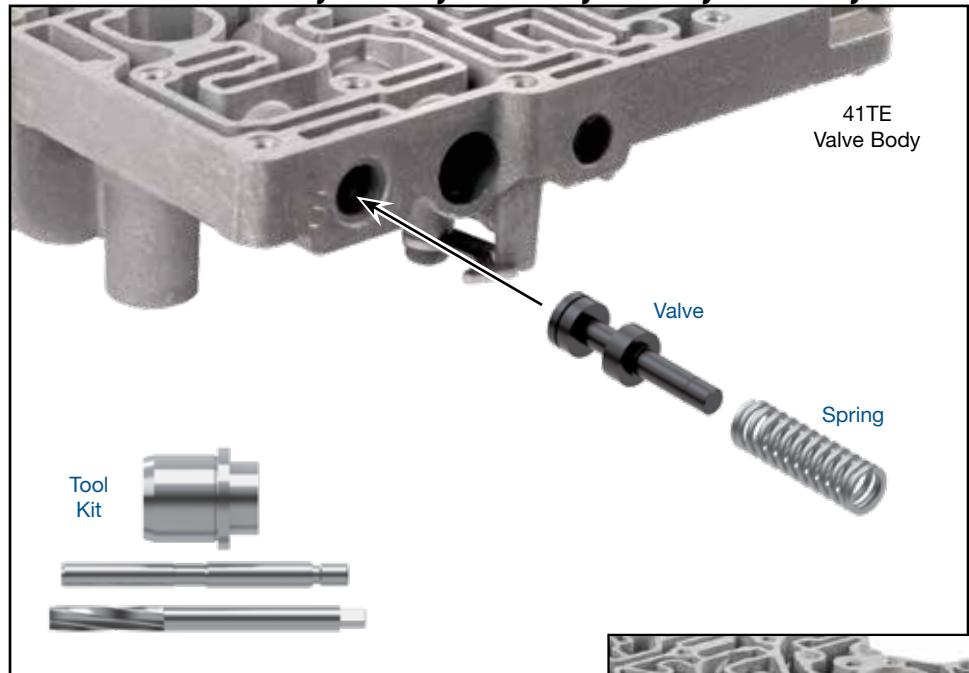
NOTE: Fits '95-later.

Tool Kit

Part No.
F-92835-TL37

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.



CAUTION: Spring will shoot out of bore during retainer clip removal. A flat-blade screwdriver can be used to hold spring while removing retainer clip.

1. Disassembly

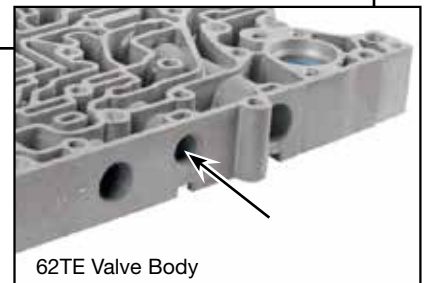
- Remove OE retainer clip, save for reuse.
- Remove and discard OE spring and valve.

2. Bore Reaming

Ream TCC regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-92835-TL37** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Ensure all debris has been removed from valve bore and valve body.
- Install Sonnax valve, followed by Sonnax spring.
- Compress spring to facilitate reinstallation of OE retainer clip.



4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg.

