

62TE Remanufactured Valve Body

(With Solenoid Pack)

Part No.

CHR410

Solenoid Pack Installation

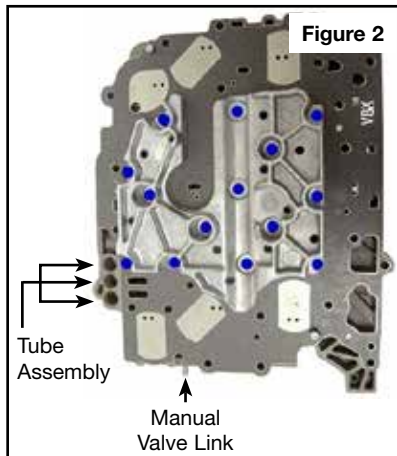


Figure 2

1. Before Installing onto Case

Make sure accumulator springs and pistons are installed correctly and the 2-4 oil feed tube is installed and seated onto case.

TECH TIP: Use a little assembly lube on the separator plate to hold the separator plate gasket in place so it does not move and get damaged.

2. Case Installation

- Install the valve body onto case aligning manual valve and the three tubes in the tube assembly with the valve body (**Figure 2**). The valve body dowels should drop into the holes on the case.
- Install valve body to case bolts. Torque bolts to 50 in-lb.

NOTE: Install flat detent spring with roller and make sure all internal wiring is routed correctly to avoid pinched wires.