

## Pressure Regulator Sleeve

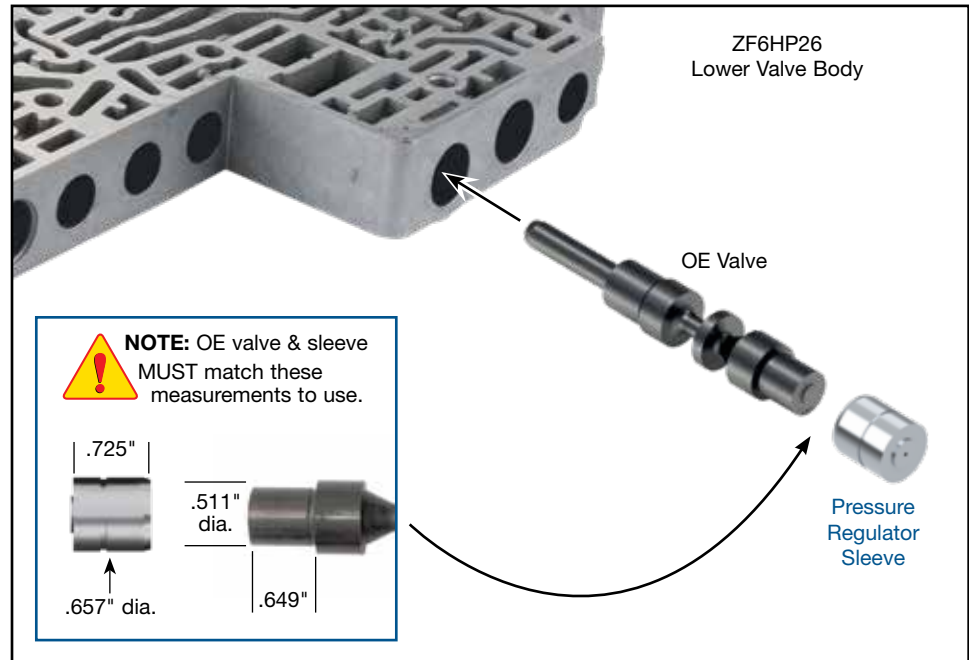
### Part No.

**95740-79**

**NOTE:** Fits units that use a 053 separator plate ONLY.

**WARNING:** Verify OE valve & sleeve measurements before use (Figure 3, page 2). There are some small diameter and length differences that can cause fit and pressure issues if mismatched into the wrong application. It is recommended to measure the locations shown here to verify that the correct OE or replacement part is fit into the appropriate application during rebuild.

## ZF6HP19/26/32 (Gen. 1)



### 1. Disassembly

- Remove OE retainer and keep for reuse.
- Remove and discard OE pressure regulator sleeve.

### 2. Installation & Assembly

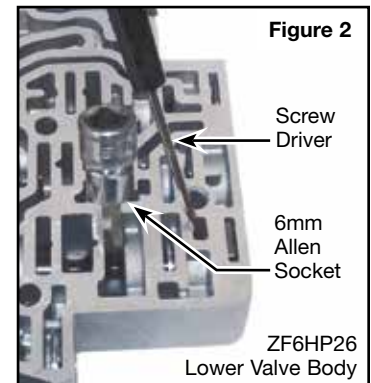
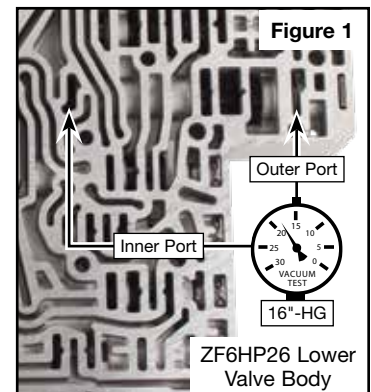
- Install Sonnax pressure regulator sleeve.
- Reinstall valve retainer.

### 3. Final Testing

Vacuum testing at outer port holds the recommended minimum 16 in-Hg (Figure 1).

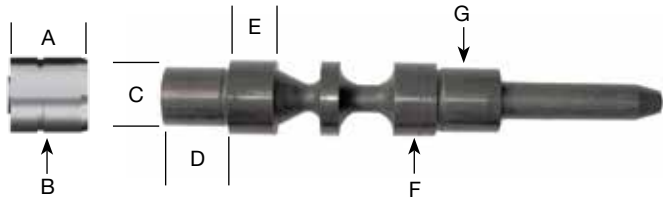

**NOTE:** Valve must be positioned as shown (Figure 2) to obtain an accurate vacuum test. A 6mm Allen socket and a screw driver works well for this procedure. Screw driver pushes sleeve outboard while the Allen socket positions the valve inboard. Vacuum test plate corner will fit snugly between screwdriver and socket to test outer port.

**NOTE:** Leakage at inner port is not addressed by this kit, but can be repaired with Sonnax oversized pressure regulator valve kit, available from your distributor.



Pressure Regulator Valve & Sleeve Identification

Figure 3

	Application	A	B	C	D	E	F	G
	ZF6 Gen. 1, 6R60, 6R75, 6R80 ('09-'14)	.645"	.629" dia.	.495" dia.	.568"	.378"	.629" dia.	.550" dia.
	ZF6 Gen. 1 w/053 Separator Plate	.725"	.657" dia.	.511" dia.	.649"	.378"	.657" dia.	.586" dia.
	ZF6 Gen. 2	.804"	.629" dia.	.511" dia.	.725"	.418"	.629" dia.	.562" dia.
 <b>NOTE:</b> OE valve & sleeve MUST match these measurements to use.	6R80 ('15-Later), 6R100	.645"	.629" dia.	.511" dia.	.568"	.378"	.629" dia.	.550" dia.