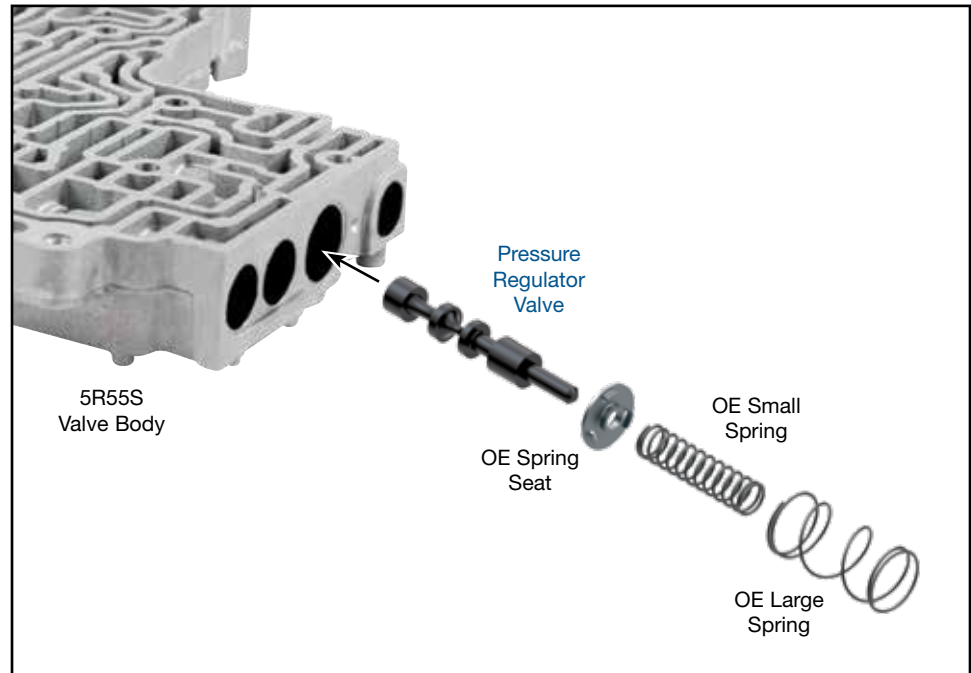


## Pressure Regulator Valve

Part No.  
**56947J-77**

### Ford 5R55S, 5R55W



#### 1. Disassembly

- Remove OE retaining clip and set aside for reuse.
- Remove OE boost sleeve and valves, set aside for reuse.
- Remove both OE springs and set aside for reuse.
- Remove OE pressure regulator valve. Save spring seat for reuse and discard valve.

#### 2. Installation & Assembly

- Thoroughly clean valve bore and body.
- Install OE spring seat onto Sonnax valve stem and insert assembly into bore.
- Reinstall OE springs.
- Reinstall OE boost valve/sleeve assembly.
- Reinstall OE retaining clip.

#### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

