

Oversized TCC Valve Kit

Part No.
35740-13K



- Valve
- End Plug
- O-Rings (2) 1 Extra

NOTE: ZF valve name: WK-V
Chrysler valve name: TCC-V

Tool Kit

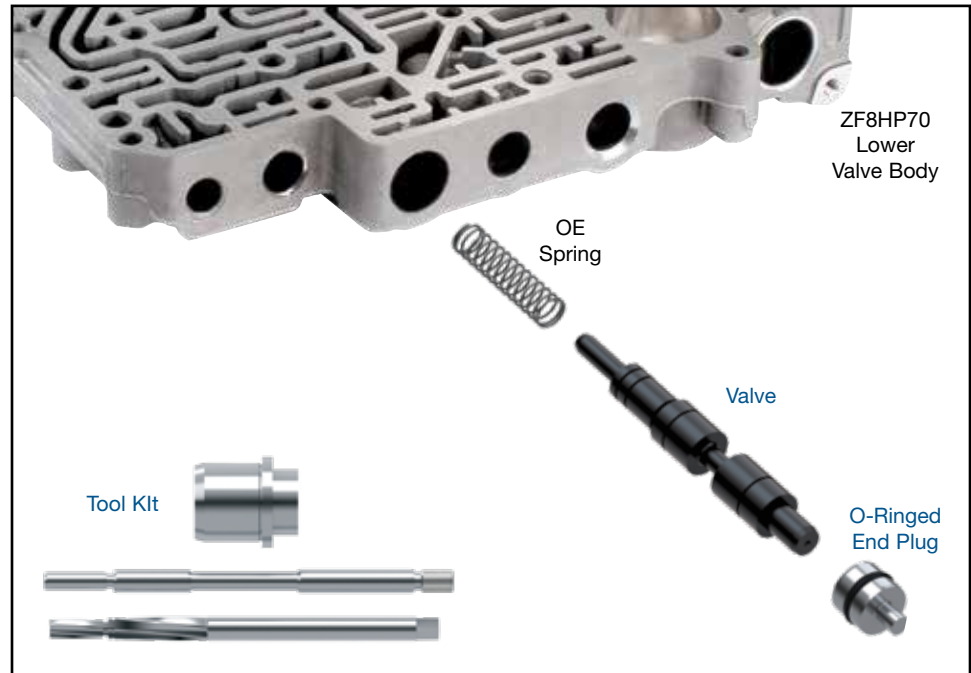
Part No.
F-35740-TL13



- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Chrysler 845RE; ZF8HP45, ZF8HP55, ZF8HP70



1. Disassembly

- Remove OE retaining clip, save for reuse.
- Remove and discard OE end plug and valve.
- Remove OE spring, save for reuse.

2. Bore Reaming

Ream TCC bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-35740-TL13** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Ensure all debris has been removed from valve bore and body.
- Reinstall OE spring.
- Install Sonnax valve, ensuring OE spring seats over valve guide.
- Lubricate O-ring and install on Sonnax end plug. Roll plug on clean flat surface to size O-ring into groove.
- Install end plug and secure with OE retaining clip.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in.-Hg.

