

O-Ringed End Plug Kit

Part No.

122892-15K

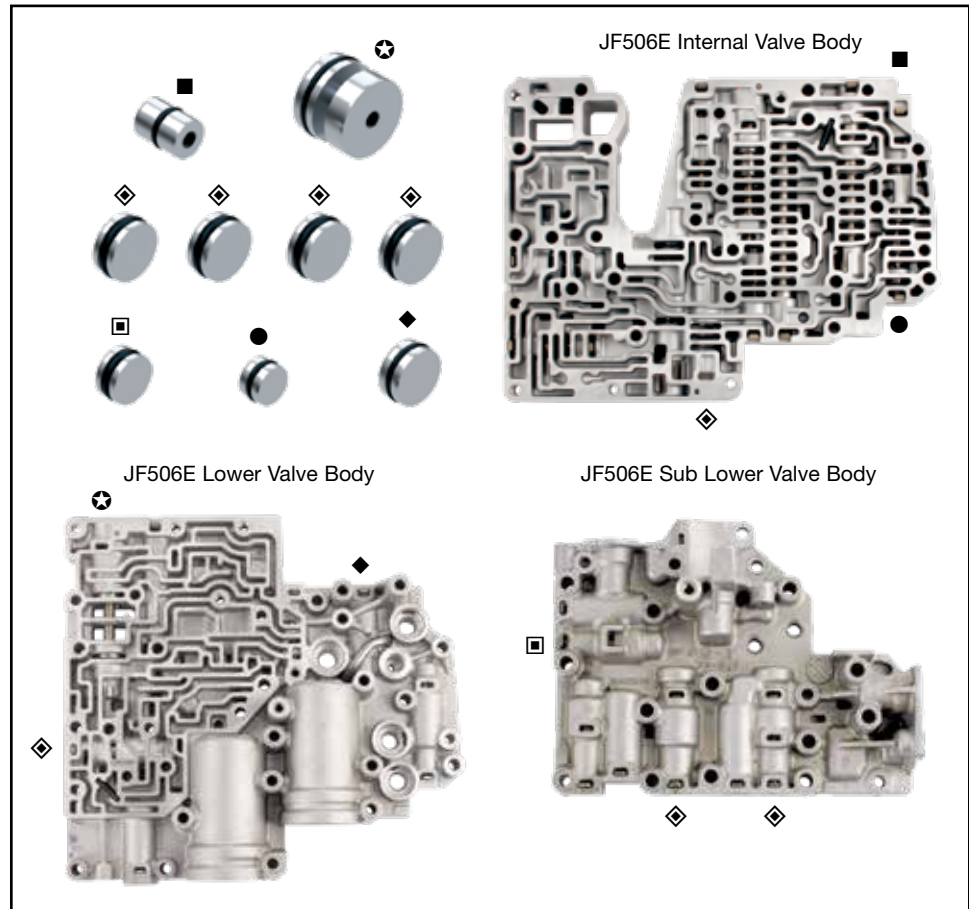
- End Plug .314" dia. x .197" length
- End Plug .314" dia. x .415" length
- End Plug .393" dia.
- End Plug .452" dia.
- End Plugs (4) .472" dia.
- End Plug .629" dia.
- O-Rings (15) Assorted, 6 Extra

NOTE: Fits Mazda applications only.

End Plug Usage Chart

Qty	Shape Code	Dia.	Length	O-Ring mm (Dia. x Width)
1	●	.314"	.197"	5 x 1
1	■	.314"	.415"	5 x 1
1	▣	.393"	.197"	7 x 1.5
1	◆	.452"	.197"	8 x 1
4	◇	.472"	.197"	8 x 1.5
1	⊛	.629"	.500"	11 x 1

Jatco JF506E



1. Disassembly

- Remove all OE retainers and end plugs, set retainers aside for reuse.
- Discard OE end plugs.

2. Installation & Assembly

- Reference chart for appropriate O-ring size for each end plug. Install O-ring into shallow end plug groove.
- Use Sonnax Slippery Stick **O-LUBE** or other lubricant on end plug and valve body bore lead chamfer.
- Install O-ringed end plugs in appropriate bores.

NOTE: Most end plugs do not require orientation. However, if the plug has threads (■ & ⊛) they should face outboard. OE retainer on ⊛ plug must install into large groove between spools.
- Install OE retainers.