

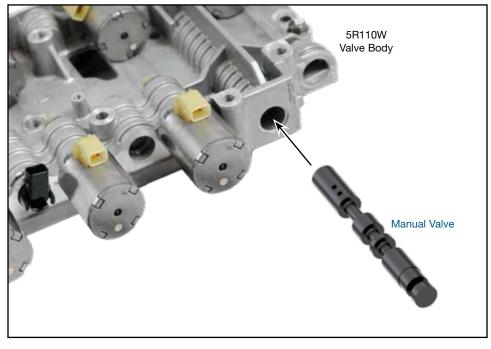
Instructions

Ford 5R110W

Manual Valve



NOTE: Fits all 5R110W units. Replaces OE valves with or without holes in long spool.



1. Disassembly

- a. Remove and discard OE manual valve.
- b. Thoroughly clean bore.

2. Installation & Assembly

- a. Insert Sonnax manual valve.
- b. Install valve body onto transmission case and assemble selector linkage connection per OE procedures.
- c. Cycle shifter through the PRNDL positions. Any binding or excessive tightness should be investigated and corrected.



NOTE: The OE linkage pivot points are known to wear and cause misalignment of the manual valve with the internal passageways of the valve body.

