

Oversized A & B Pilot Valve Kit



Part No.

103740-06K

- Valve
- End Plug

NOTE: Fits either of two locations.

Tool Kit



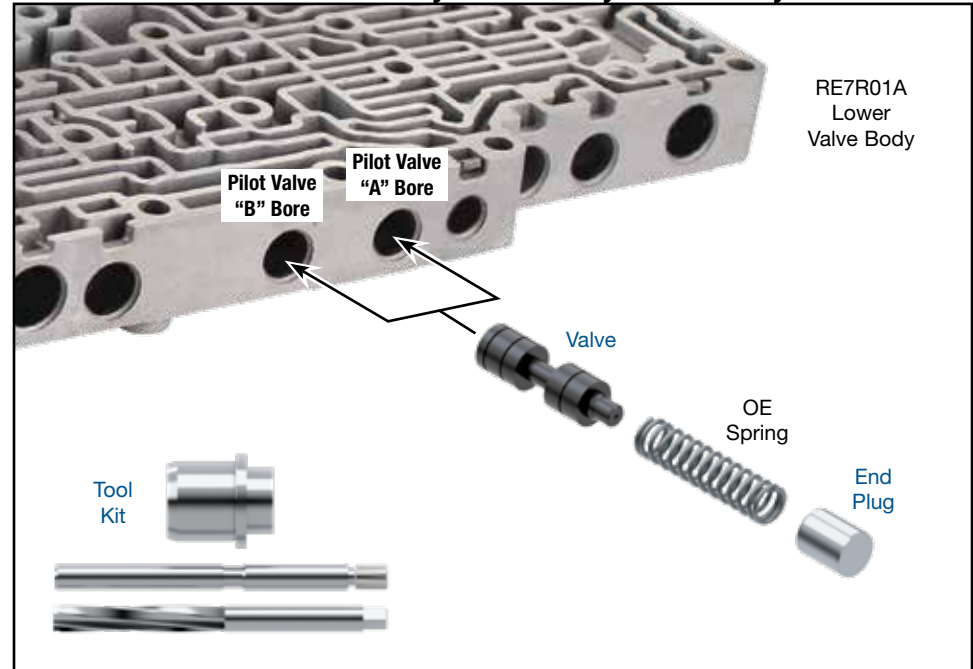
Part No.

F-103740-TL6

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Jatco/Nissan JR710E, JR711E, JR712E, RE7R01A



1. Disassembly

- Remove OE retaining pin and save for reuse.
- Remove and discard OE end plug.
- Remove OE spring, set aside for reuse.
- Remove and discard OE pilot valve A or B.

2. Bore Reaming

Ream pilot valve bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-103740-TL6** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Thoroughly clean valve bore and body, removing all debris.
- Install Sonnax pilot valve with stem oriented outboard.
- Reinstall OE spring, ensuring it seats over valve stem.
- Install Sonnax end plug.
- Reinstall OE retaining pin.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in.-Hg.

