

## Manual Valve Assembly

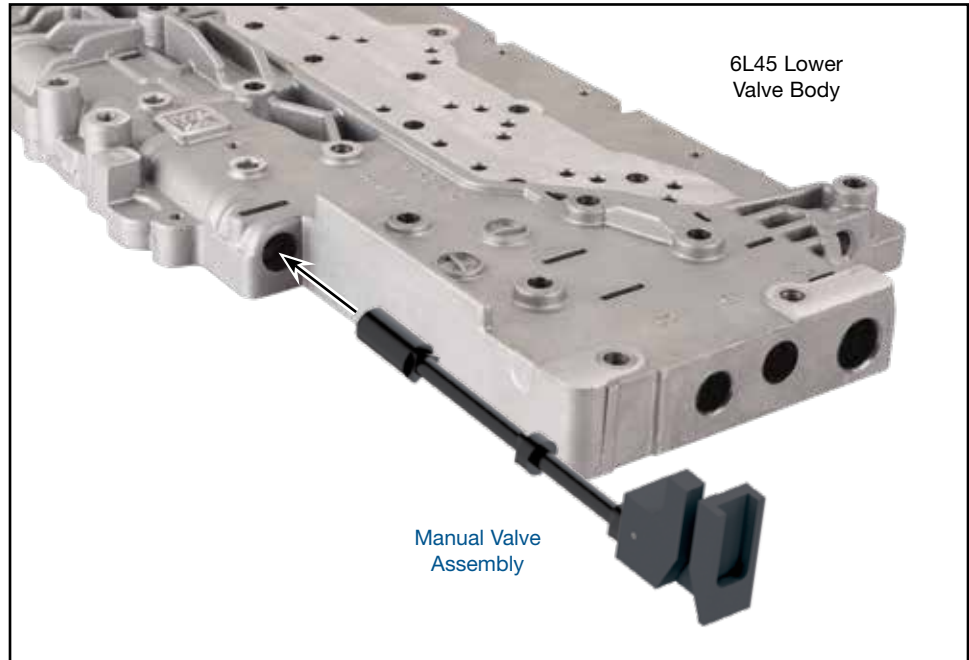
### Part No.

**104740-24K**



**NOTE:** Fits BMW units only. The shape of the Sonnax manual valve linkage is substantially different than the OE version but functions identically.

## GM 6L45



### 1. Disassembly

- Remove transmission manual shift shaft position switch assembly, also known as the IMS, from the lower valve body.
- Remove OE manual valve and discard.

### 2. Installation & Assembly

- Install Sonnax manual valve as shown.
- Reinstall the transmission manual shift shaft position switch assembly. Ensure actuator arm is placed within the groove of the manual valve link.