

## Oversized B1 Apply Control Valve Kit

Part No.  
**47740-44K**



- B1 Apply Control Valve
- Spring
- Boost Valve
- Boost Sleeve

## Tool Kit

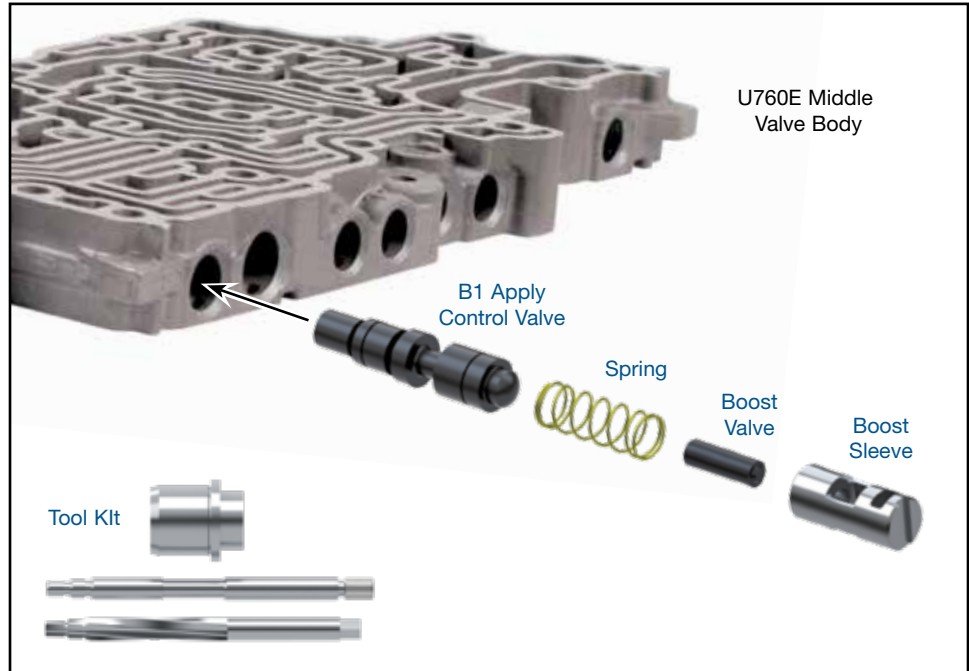
Part No.  
**F-47740-TL44**



- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).

## Toyota/Lexus U760E, U760F



### 1. Disassembly

- Remove OE retainer and save for reuse.
- Remove and discard OE boost valve and sleeve, spring and B1 apply control valve.

### 2. Bore Reaming

Ream B1 apply control valve bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-47740-TL44** and **VB-FIX** are required for this operation.

### 3. Installation & Assembly

- Ensure all debris has been removed from valve bore and valve body.
- Install Sonnax oversized B1 apply control valve, followed by Sonnax spring, boost valve and sleeve assembly.
- Reinstall the OE retainer.

### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

