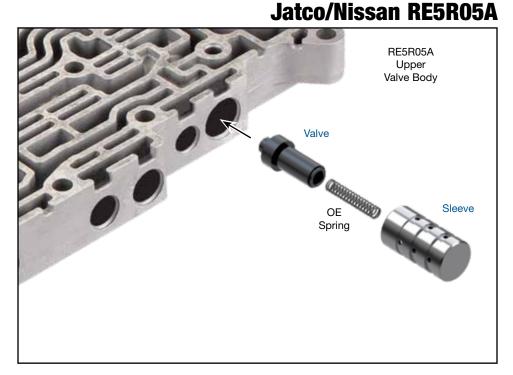


# **Reverse Brake Pressure Control Valve Kit**

## Part No. 63741-29K

- Valve
- Sleeve

NOTE: Fits '09-Later units only.



#### 1. Disassembly

- a. Remove reverse brake control valve train retainer pin.
- b. Remove OE sleeve, boost valve and spring assembly.
- c. Separate OE sleeve, boost valve and spring assembly.
- d. Set aside OE spring for reuse. Discard OE boost valve and sleeve.

### 2. Installation & Assembly

- a. Be certain bore is clean and free of debris.
- b. Be certain OE reverse brake control valve is present in valve body bore, short spool outboard.
- c. Separate Sonnax sleeve and valve assembly.
- d. Install OE spring into Sonnax boost valve spring pocket.
- e. Insert boost valve with OE spring into sleeve, spring pocket end into sleeve.
- f. Install re-assembled Sonnax boost valve and sleeve with OE spring into bore, sleeve open end inboard.
- g. Install OE valve train retainer pin.

#### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

